

# SAMPLE ASSEMBLY DRAWINGS

## ASSEMBLY DRAWINGS FOR A 18'W X 10'H EAVE X 33'L KELLY KLOSURE BUILDING

K.K. ORDER #:

P.O. #:

1) BUILDING STRUCTURE

A) BUILDING STRUCTURAL DESIGN CRITERIA

- |    |                     |  |
|----|---------------------|--|
| a) | BUILDING CODE:      | 2009 IBC                                 |
| b) | ROOF LOAD:          | 20 PSF (GROUND SNOW LOAD)                |
| c) | SNOW DRIFT LOAD:    | NONE                                     |
| d) | WIND LOAD:          | 90 MPH (3 SECOND GUST)                   |
| e) | SEISMIC:            | DESIGN CATEGORY "B", SOIL SITE CLASS "D" |
| f) | OCCUPANCY CATEGORY: | 2  |

- B) THIS BUILDING HAS BEEN DESIGNED IN ACCORDANCE WITH THE BUILDING CODE AND BASIC STRUCTURAL DESIGN DATA LISTED ABOVE. THE BUILDING HAS BEEN DESIGNED AND ENGINEERED FROM A STRUCTURAL ASPECT ONLY. OTHER CODE COMPLIANCE ISSUES SUCH AS ENERGY EFFICIENCY, OCCUPANCY, EGRESS, HVAC, ELECTRICAL, MECHANICAL, FIRE SAFETY ETC. IS THE RESPONSIBILITY OF THE END USER OR ITS REPRESENTATIVES. MATERIAL SPECIFICATIONS ARE AVAILABLE UPON REQUEST.

# IMPORTANT NOTES

## PLEASE READ BEFORE BEGINNING ASSEMBLY OF BUILDING

**WARRANTY WILL BE VOIDED IF THESE PROCEDURES ARE NOT FOLLOWED**

### **Technical Support & Service**

**A Kelly Klosure Service Representative is just a phone call away.**

**Please feel free to call with any questions, suggestions or issues as they arise!**

Please call 1-800-228-7230 and ask for Service during normal business hours.

If calling after hours, please leave a voice mail in the general mailbox.

Please include the Kelly Klosure Order Number shown to the left on this page when calling for service.

### **Damage & Shipping Shortages**

Any damage or shipping shortages should be reported to Kelly Klosure within 15 days of delivery. Kelly will expedite replacement material. However, Kelly is not liable for replacement material purchased locally without prior approval.

### **Back Charges**

Kelly Klosure must give prior approval of any work relating to shortages or errors in manufacturing. If prior approval is not given, back charges will be denied.

### **Exterior Fasteners**

Due to vibration during the shipping process, some screws that hold the exterior steel sheeting to the panel frame may have been loosened. The building erector is to check and tighten all of the screws prior to building assembly. The screws are considered tight when the rubber washer is in complete contact with the sheeting and is not loose to the touch.

### **Bolt Installation**

All bolts shall be "Snug Tight". A "Snug Tight" condition is the tightness that is attained with a few impacts of an impact wrench or the full effort of a crew member using an ordinary spud wrench to bring the connected plies into firm contact. Per ASTM A325, sufficient thread engagement is having the end of the bolt extending beyond or at least flush with the outer face of the nut.

### **Building Penetrations**

Every effort was made by Kelly during the approval process to factory frame any required wall or roof penetrations, or otherwise ensure that framing will not be interfered with for field cut penetrations. Prior approval and instructions for modification must be obtained from Kelly before cutting or modifying any structural steel framework, otherwise the warranty will be void.

### **Manufacturer's Disclaimer**

The manufacturer has designed and engineered this system. Variations and/or modifications to the system or components will void and nullify any and all warranties, both written and/or implied, and liability for defects in the system and its components. Manufacturer further accepts no responsibility and/or liability for obtaining or maintaining local, regional or national building permits, inspections or documents that may be required.

### **Lightning Protection Disclaimer**

Kelly Klosure Systems roof & wall panels are manufactured from Galvalume® coated steel. To prevent galvanic corrosion, the roof and wall panels must not come into contact with, or water runoff from, copper, lead or copper bearing brasses. For lightning protection, aluminum conductors and aluminum or stainless steel clamps and fixtures are compatible with Galvalume® coated steel.

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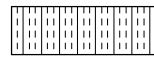
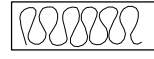
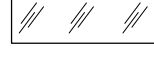
TOOL LIST	
Qty.	Description
1	TIN SNIPS
4	SPUD WRENCH (1/4" - 3/4" TAPER W/ CRESCENT WRENCH)
2	1/2" DRIVE RATCHETS
2	9/16" SOCKETS
2	1 1/16" SOCKETS
2	ELECTRIC IMPACT WRENCH (1/2" DRIVE)
1	ROTARY HAMMER DRILL (MINIMUM 6 AMP, SDS STYLE)
1	3/8" SDS MASONRY DRILL BIT (MINIMUM LENGTH 6")
1	1/2" SDS MASONRY DRILL BIT (MINIMUM LENGTH 10")
1	SLEDGE HAMMER
1	3 LB HAMMER
2	C-CLAMP VISE GRIPS
2	C-CLAMP W/ 4"-6" OPENING
1	TAG LINE ROPE (75'-0" LONG)
1	PHILLIPS SCREWDRIVER
1	STANDARD SCREWDRIVER
1	P3 PHILLIPS SCREWDRIVER (FOR DOOR HINGE ADJUSTMENT)
1	ELECTRIC DRILL
1	7/16" STEEL DRILL BIT
1	9/16" STEEL DRILL BIT
1	11/16" STEEL DRILL BIT
1	CUTTING OIL
2	9/16" WRENCHES
2	1 1/16" WRENCHES
2	5/16" NUT DRIVERS
2	3/8" NUT DRIVERS
1	100'-0" LONG TAPE MEASURE
1	CHALK LINE
2	STEP LADDERS
1	CAULKING GUN
1	FORK LIFT (TELE-HANDLER)
2	LARGE CROWBARS
1	RIVET GUN
<b>OPTIONAL EQUIPMENT</b>	
1	SCISSOR LIFT
1	ARTICULATING BOOM LIFT
2	SCAFFOLDING OR STAGING (ROLLING)
2	3/8" EYEBOLT (FOR LIFTING PANELS)
ROLL-UP DOOR INSTALLATION TOOLS	
- <b>OPTIONAL METHODS FOR ATTACHING DOOR TRACK TO JAMB:</b>	
OPTION #1: WELDED CONNECTION (WELDING EQUIPMENT NEEDED)	
OPTION #2: DRILLING & BOLTING (MAGNETIC BASE DRILL & CUTTING OIL RECOMMENDED)	
- 11/32" DRILL BITS (FOR PRE-DRILLING 3/8" SELF TAPPING SCREWS)	
- (2) 1/2" WINDING BARS	
- SLING (TO INSTALL CURTAIN ON THE BARREL)	
- VICE GRIPS (2 PAIR MINIMUM)	
- WATER LEVEL OR STRING LINE LEVEL (WATER LEVEL IS RECOMMENDED)	
- COMPLETE SOCKET SET	
- COMPLETE WRENCH SET	
- STANDARD & PHILLIPS SCREWDRIVERS	
- DRILL W/ COMPLETE SET OF BITS	
- IMPACT WRENCH	
- UTILITY KNIFE	
<b>FOR ELECTRIC OPERATOR</b>	
- WIRE STRIPPER	
- CHAIN BREAKER	

**IMPORTANT NOTE:**  
**OVERHEAD DOORS ARE SUPPLIED ONLY!**

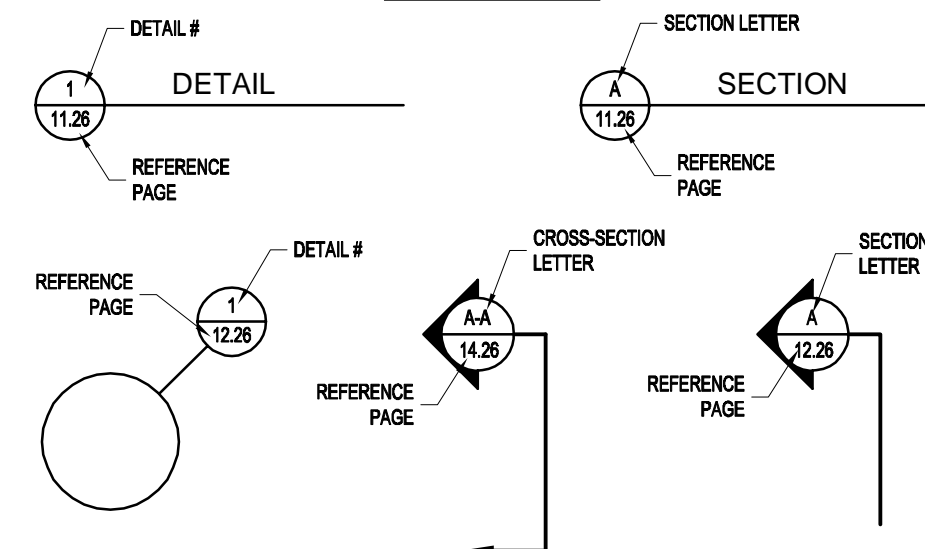
**INSTALLATION & SERVICE IS BY OTHERS!**

(INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)

## ARCHITECTURAL LEGEND

	EARTH
	CONCRETE
	RIGID INSULATION
	BATT INSULATION
	GLASS / PLEXIGLASS (ELEVATION)

## REFERENCES





# PANEL & PANEL RACK HANDLING TIPS



## UNLOADING & LIFTING PANEL RACKS WITH A FORKLIFT

UPPER RACKS SHOULD BE REMOVED FROM THE TRUCK FIRST & PLACED AROUND THE WORKING AREA.



## STORING PANEL RACKS IN STACKED POSITIONS

WHEN PANEL RACKS ARE STORED IN A STACKED POSITION (ONE ON TOP OF THE OTHER) ON SITE. THE FEET OF THE UPPER RACK MUST NEST INTO THE UPPER END OF THE BOTTOM RACK FRAMING (AS SHOWN). THIS KEEPS RACKS SPACED, MAINTAINING A PROTECTION ZONE FOR THE SHEETING OVERLAPS.

SHEETING OVERLAPS

PROTECTED ZONE

BOTTOM RACK FRAME

UPPER RACK FOOT

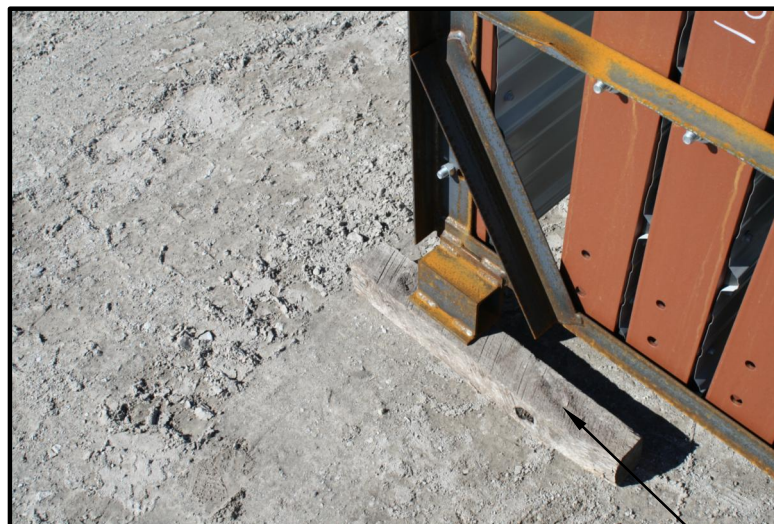


FORKLIFT FORKS

SHEETING OVERLAPS

## SEPARATING PANEL RACKS

WHEN LIFTING RACKS ONE OFF THE OTHER WITH A FORKLIFT. SPECIAL CARE MUST BE TAKEN TO PREVENT THE FORKS OF THE FORKLIFT FROM DAMAGING THE SHEETING OVERLAPS THAT PROTRUDE ABOVE THE BOTTOM PANEL RACKS. THIS MATERIAL IS MORE SUSCEPTIBLE TO DAMAGE THEN THE PANEL FRAMES.



## REMOVING PANELS FROM RACKS

WHEN PANEL RACKS ARE REMOVED FROM THE TRUCK AND PLACED AROUND THE STAGING AREA. THE FRONT TWO CORNERS OF EACH RACK SHOULD BE BLOCKED UP. THIS PREVENTS PANELS FROM TIPPING OUT AS PANELS ARE REMOVED. IF THIS IS NOT DONE THEN THERE IS THE POTENTIAL FOR PANEL DAMAGE.

## LIFTING PANEL RACKS WITH SLINGS

AN OPTIONAL METHOD OF UNLOADING PANELS IS SHOWN IN THIS ILLUSTRATION. USING SLINGS HUNG FROM A CRANE OR CHERRY PICKER INSTEAD OF A FORKLIFT TO UNLOAD PANEL RACKS FROM THE TRUCK.



TOP RACK

SHEETING OVERLAPS (CAUTION!)

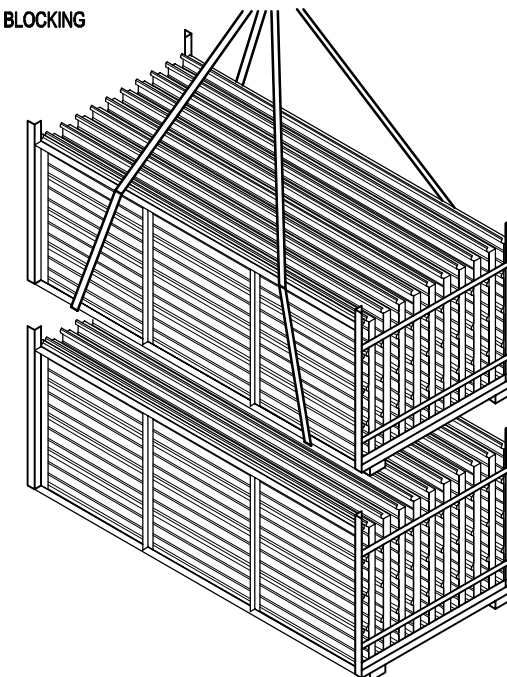
BOTTOM RACK

FORKLIFT FORKS

REMOVE PANELS STARTING WITH THIS SIDE OF THE RACK (PANEL FRAME SIDE)



BLOCKING



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 Fremont, NE 68026  
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PROJECT TITLE:  
**PANEL & PANEL RACK HANDLING TIPS**

SHEET 1 OF 12

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 DATE:

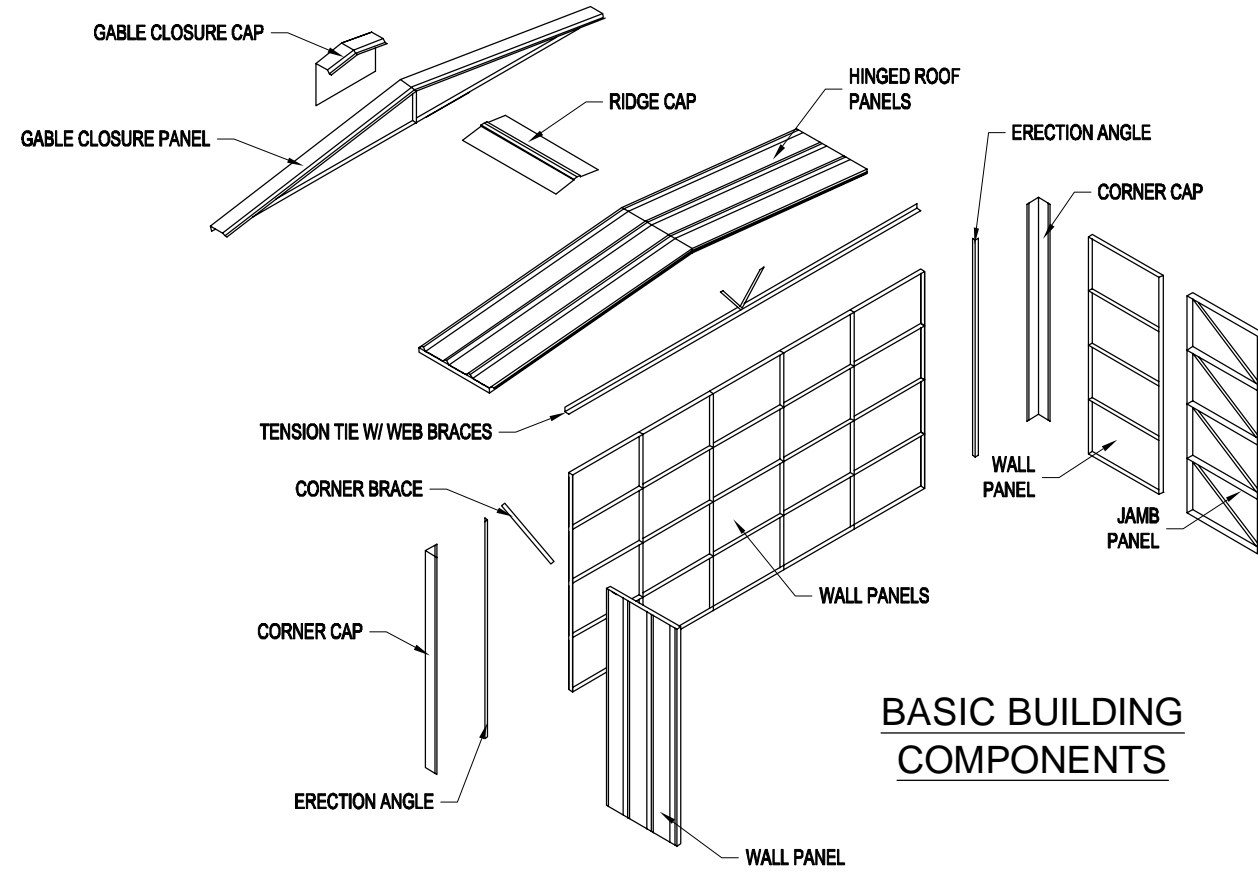
REVISION:  
 DATE:

SCALE: NO SCALE

BUYER:  
 K.K. ORDER NUMBER:  
 BUYER P.O. NUMBER:

K.K. QUOTE NUMBER:





**BASIC BUILDING COMPONENTS**

**TOOLS & ASSEMBLY**

THE DRIFT PIN IS USED TO ALIGN THE SLOTTED HOLES IN EITHER THE TWO ADJACENT PANELS OR THE PANEL AND THE ERECTION ANGLE TO BE CONNECTED. (FIGURES 4A, B)

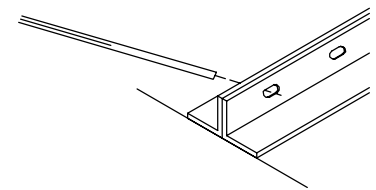


FIGURE 4A

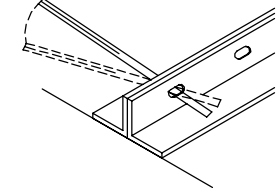


FIGURE 4B

THE VICE GRIPS ARE THEN UTILIZED TO PULL THE TWO CONNECTING PIECES TOGETHER AND HOLD THEM SECURELY UNTIL THE LOCKING KEYS OR BOLTS ARE PUT INTO PLACE. (FIGURES 5A, B)

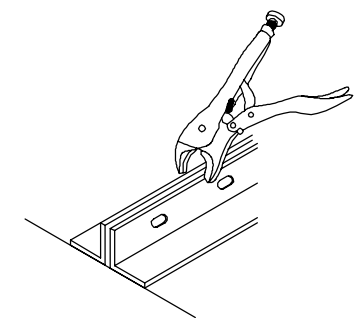


FIGURE 5A

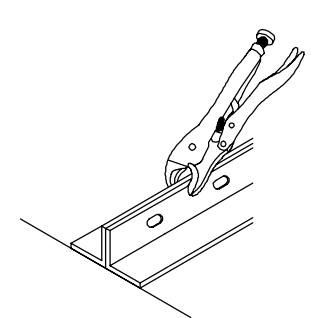


FIGURE 5B

ALL BOLTS W/ NUTS SHALL BE "SNUG-TIGHT" (SNUG-TIGHTENED CONDITION IS THE TIGHTNESS THAT IS ATTAINED WITH A FEW IMPACTS OF AN IMPACT WRENCH OR THE FULL EFFORT OF AN CREW MEMBER USING AN ORDINARY SPUD WRENCH TO BRING THE CONNECTED PLIES INTO FIRM CONTACT)

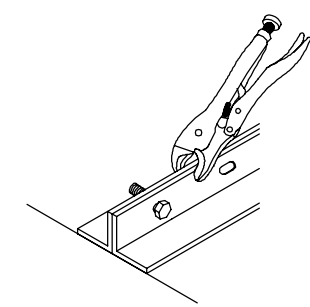

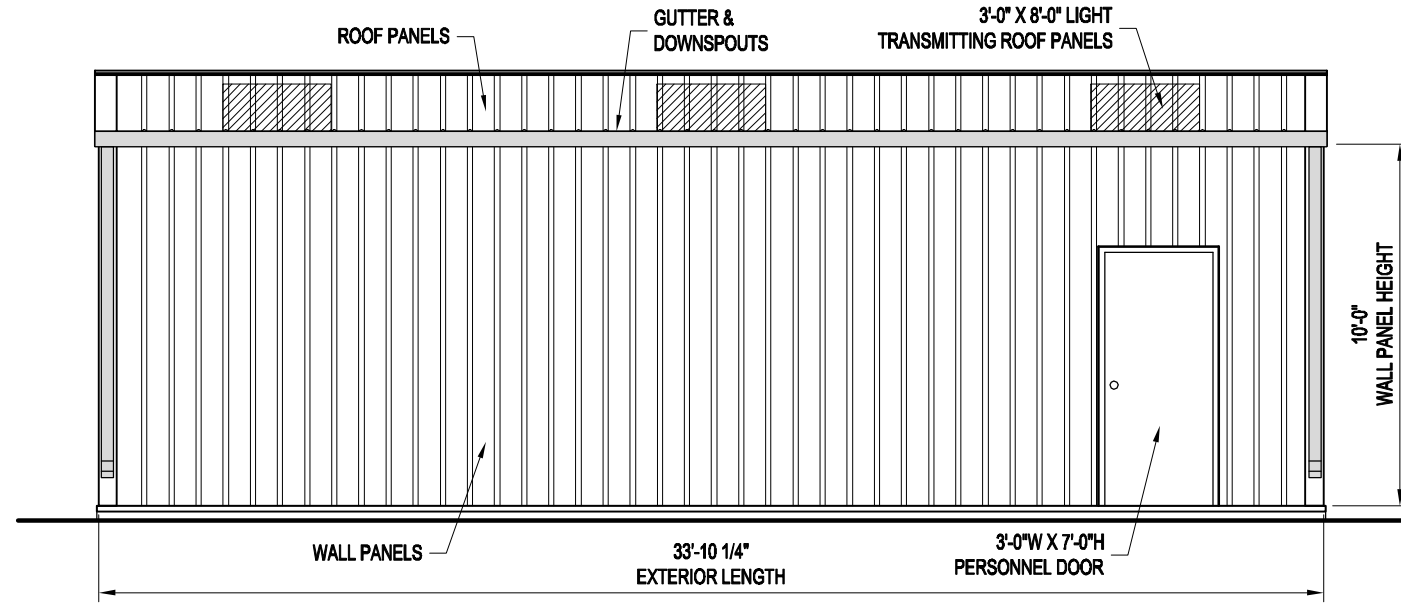


FIGURE 6A

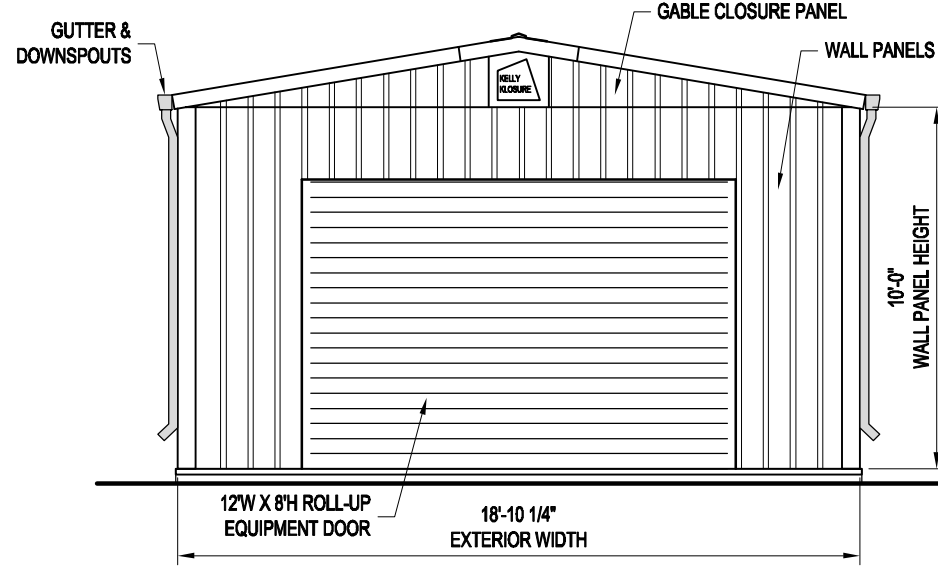


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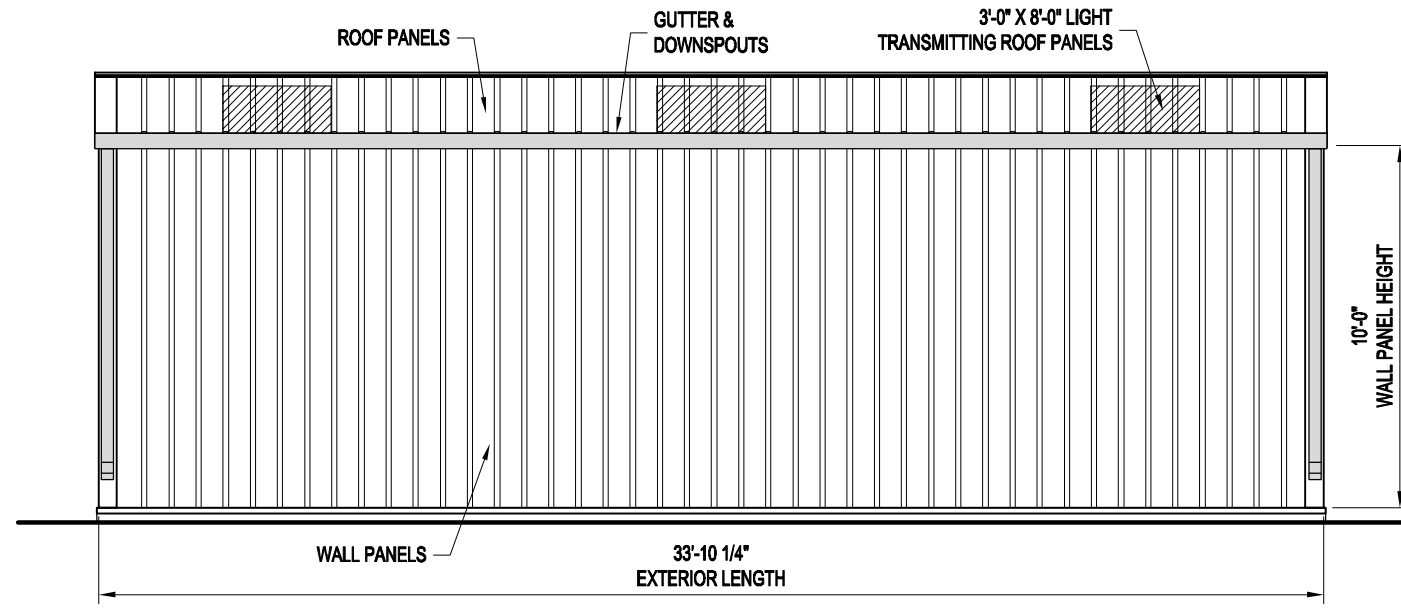
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PROJECT TITLE: <b>SAMPLE ASSEMBLY DRAWINGS</b>	PAGE TITLE: <b>BASIC BUILDING COMPONENTS</b>	SHEET <b>2</b> OF <b>12</b>
DRAWN BY: APC	DATE: 2/21/14	BUYER: BUYER P.O. NUMBER:
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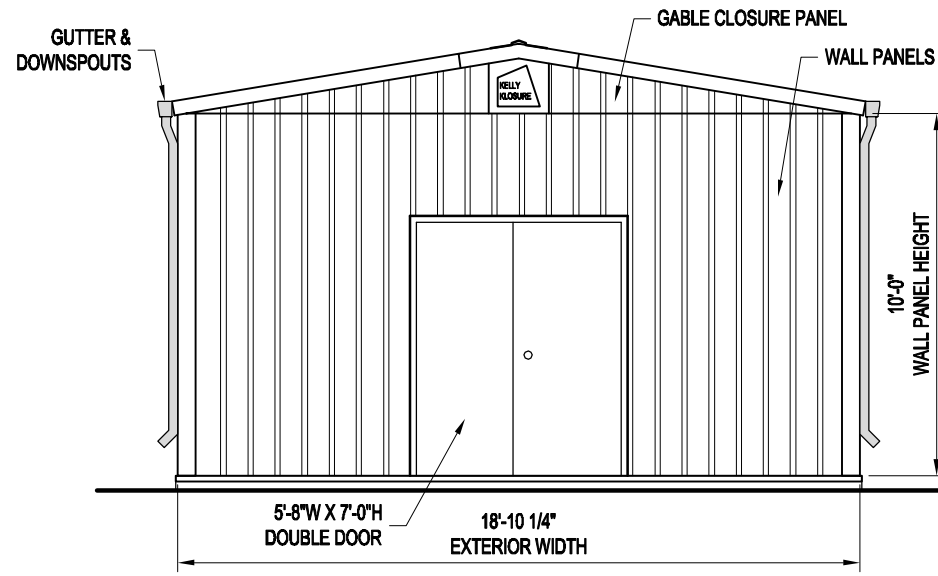
LEFT ELEVATION



FRONT ELEVATION



RIGHT ELEVATION



BACK ELEVATION



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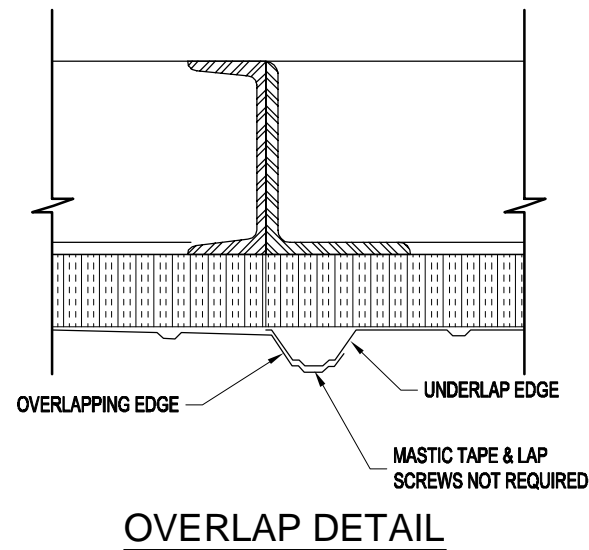
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 DATE: 2/21/14  
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 DATE:  
 REVISION:  
 DATE:  
 SCALE: 3/16" = 1'-0"  
 K.K. QUOTE NUMBER:  
 BUYER:  
 BUYER P.O. NUMBER:  
 K.K. ORDER NUMBER:

# MATERIALS LIST

Qty	Description		
24	3102	Wall Panel 3'x10'x2"	
WP-1	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	2310	Wall Panel 2'-3"x10'x2"	
WP-2	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3910	Door Panel 3'-9"x10'x2"	3'x7' P. Door (HRSO)
WP-3	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	6102	Door Panel 6'x10'x2"	5'-8"x7'-0" Double Door (SO)
WP-4	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102	Wall Panel 3'x10'x2"	Jamb Panel
WP-5	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102	Wall Panel 3'x10'x2"	Jamb Panel
WP-6	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102	Header Panel 2'x9'x2"	
HP-1	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
10	33152	Roof Panel 3'x15'x2"	
RP-1	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
3	33152	Roof Panel 3'x15'x2"	Light Transmitting Roof Panel
RP-2	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
2	0152	Gable End Panel, 15' Span	
	29GV I15	29Ga Galvalume Sht	1.1/2" Insul.
4	2109	10' Erection Angle	L1.1/2x1.1/2x1/8
Qty	Description		
1	Set Assembly Drawings (w/MSDS Sheets)		
1	Pint	Touch Up Paint - Panel Frames	Red Primer
1	Pint	Touch Up Paint - Door	Mfg. Door Gray
2		S. Parker Door Knob	
2		S. Parker Door Closure	
28		Outer Closure Strip	Imperial Rib
79	Ft.	R13 Batt Insulation	
5	Rolls	1/2" x 1" Base Seal - 25Ft	
2	Tubes	Silco Caulking - Clear	
<b>Building Bolts</b>			
350		3/8"x1" Bolt, Zinc Plated	
350		3/8" Nut, Zinc Plated	
50		Locking Keys	
60		1/2"x1" Bolt, Zinc Plated	
60		1/2" Nut, Zinc Plated	
8		3/8" Lag Screws	
20		#5 Tek Screw	
20	Ft.	Foil Tape	
<b>SS Bracing</b>			
4		Corner Brace Angle - 3'-9.3/4"	L2x2x1/8
8		3/8"x1" Bolt, Zinc Plated	
8		3/8" Nut, Zinc Plated	
2		Gable End Brace Angle - L2x2x1/8	2'-11"
4		3/8"x1" Bolt, Zinc Plated	
4		3/8" Nut, Zinc Plated	
<b>SS Tension Ties</b>			
12		Horiz. Tension Tie x 14'-11"	L2.1/2x2.1/2x3/16
24		Web Member - W1 - 1'-1.13/16"	L1.1/2x1.1/2x1/8
24		Web Member - W2 (1'-6.5/16)	L1.1/2x1.1/2x1/8
24		Web Member - W3 (1'-11)	L1.1/2x1.1/2x1/8
27		5/8"x1.3/4" Bolt, Zinc Plated	
27		5/8" Nut, Zinc Plated	
144		3/8"x1" Bolt, Zinc Plated	
144		3/8" Nut, Zinc Plated	
13		3/8" Rod Bridging	
29		Push Nut	
<b>Building Flashing</b>			
4		10' Formed Ridge Cap	Galvalume
4		10' Corner Caps	Galvalume
8		10' Eave Flashing	Galvalume
12		10' Base Flashing	Galvalume
4		Base Flashing Corners	Galvalume
4		Closure Cap	Galvalume
2		Gable End Cap	Galvalume
2	7'	Double Door Vertical Flashing	Galvalume
6		Light Lap cap	Galvalume
350		#8-18 x 1/2 T-2 Screw	Galvanized
6	10'	Open ended gutter sections	
2	5'	Gutter section w/ Right endap & outlet	
2	5'	Gutter section w/ Left endap & outlet	
4	10'	Box Downspouts	
12		Downspout support bracket	
8	5'	Gutter support Channel	
<b>Asta Equipment Door</b>			
2		Asta Roll-Up Equipment Door w/Hdwe	9 Wide x 8 High
6	8'	Equipment Door Flashing	Galvalume
60		#4 Tek Screw	Galvalume
62		1/4" x 1.1/4" Bolt, Zinc Plated	
62		1/4" Nut, Zinc Plated	
44	Lf.	2" Brush Weatherstripping	
44	Lf.	Aluminum Retainer 1" 45 Degree	
44		#5 Tek Screw	


THIS MATERIALS LIST IS FOR EXAMPLE PURPOSES ONLY AND DOES NOT MATCH THE BUILDING SHOWN IN THESE ASSEMBLY DRAWINGS.



- 1) FOUNDATIONS
    - A) RECOMMENDED FOUNDATION SIZE IS GIVEN ON THE FOUNDATION PLAN VIEW PAGE OF THIS SET.
      - a) OUTSIDE DIMENSIONS AS SHOWN ARE REQUIRED TO ACCEPT BUILDING BASE FLASHING AS SUPPLIED. A TOLERANCE OF + OR - 1/4" IS ACCEPTABLE. THE SLAB SHOULD BE LEVEL AROUND PERIMETER OF FOUNDATION WITH A TOLERANCE OF + OR - 1/4". ANY VARIANCE COULD CREATE A LEAKAGE PROBLEM AT BASE OF BUILDING.
      - b) USERS ARE TO ESTABLISH SIZE AND REINFORCEMENT REQUIREMENTS FOR FOUNDATIONS TO ACCOMMODATE SITE SOIL CONDITIONS AND LOCAL FROST DEPTH.
      - c) BUILDING ANCHOR BOLT REACTIONS ARE AVAILABLE UPON REQUEST.
    - B) ANCHOR BOLTS
      - a) PRESETTING OF ANCHOR BOLTS IS NOT REQUIRED. ANCHOR BOLTS WILL BE INSTALLED AS THE BUILDING IS ERECTED. KELLY RECOMMENDS THE HILTI KH-EZ SCREW ANCHOR AS SHOWN ON THE BUILDING BASE SECTION ON THE BASE SECTIONS PAGE.
      - b) CONCRETE ANCHORS WILL BE SUPPLIED WITH THE BUILDING SHIPMENT.
  - 2) PANEL COMPONENTS AND FINISHES
    - A) PANEL FRAMES & STRUCTURAL STEEL COMPONENTS
      - a) ONE COAT, CORROSION RESISTANT, WATER REDUCIBLE, ALKYD EMULSION PRIMER
    - B) EXTERIOR STEEL SIDING AND ROOFING
      - a) 29 GA. 3/4" RIBBED "IMPERIAL RIB", DOES NOT REQUIRE SEAL TAPE OR STITCH SCREWS AT OVERLAPS
      - b) SIDING AND ROOFING TO BE GALVALUME COATED WITH PRIMER AND SILICONE MODIFIED POLYESTER PAINT FINISH
    - C) FACTORY INSTALLED INSULATION
      - a) INSULATION TO BE RIGID, CLOSED CELL, POLYISOCYANURATE WITH FOIL FACING
      - b) WALLS: 2" THICK (R-13)
      - c) ROOF: 2" THICK (R-13)
    - D) FACTORY INSTALLED STEEL INSULATION LINER
      - a) 28 GA. GALVANIZED STEEL
      - b) INSTALLED IN WALLS AND ROOF
  - 3) GUTTER SYSTEMS
    - A) GUTTER & DOWNSPOUTS ARE SUPPLIED BY KELLY AS SHOWN ON THE BUILDING ELEVATIONS (PAGE 3 OF 12).

NOTES:  
IN COLD CLIMATES WHERE ICE AND SNOW BUILD UP IS A PROBLEM, KELLY RECOMMENDS HEAT TRACE TO PREVENT ICE BUILD UP IN THE GUTTERS AND SNOW GUARDS / BLOCKS TO PREVENT SNOW FROM SLIDING OFF THE ROOF AND DAMAGING THE GUTTERS. THIS MATERIAL, IF REQUIRED, IS TO BE SUPPLIED AND INSTALLED BY OTHERS.
  - 4) PERSONNEL AND EQUIPMENT DOORS
    - A) 3'W X 7'H PERSONNEL DOOR FACTORY INSTALLED IN A 3'-9" WIDE WALL PANEL, TYPE "A" SHOWN ON PLAN VIEW
      - a) DOOR FRAME: 16 GA. STEEL, GALVANIZED (A-60), PRIMED AND FINISH PAINTED
      - b) DOOR LEAF: 18 GA. STEEL, HONEYCOMB CORE, GALVANIZED (A-60), PRIMED AND FINISH PAINTED
      - c) \*ENTRY LOCK: STANDARD LOCKSET, S.PARKER B9160 SERIES, STAINLESS STEEL
      - d) HINGES: (3) 4.5" BALL BEARING, STANLEY FBB179, US26D FINISH
      - e) \*CLOSER: STANDARD, S.PARKER 954, ALUMINUM FINISH
      - f) DOOR SWEEP: STANDARD, MD DCV134, ALUMINUM FINISH
      - g) WEATHER STRIPPING: NONE
      - h) THRESHOLD: MANUFACTURER STANDARD 3/16" FORMED STEEL
    - A) 5'-8"W X 7'H PERSONNEL DOOR FACTORY INSTALLED IN A 6'-0" WIDE WALL PANEL, TYPE "A" SHOWN ON PLAN VIEW
      - a) DOOR FRAME: 16 GA. STEEL, GALVANIZED (A-60), PRIMED AND FINISH PAINTED
      - b) DOOR LEAF: 18 GA. STEEL, HONEYCOMB CORE, GALVANIZED (A-60), PRIMED AND FINISH PAINTED
      - c) \*ENTRY LOCK: STANDARD LOCKSET, S.PARKER B9160 SERIES, STAINLESS STEEL
      - d) HINGES (PER LEAF): (3) 4.5" BALL BEARING, STANLEY FBB179, US26D FINISH
      - e) \*CLOSER: STANDARD, S.PARKER 954, ALUMINUM FINISH
      - f) DOOR SWEEP: STANDARD, MD DCV134, ALUMINUM FINISH
      - g) WEATHER STRIPPING: NONE
      - h) FLUSH BOLTS: INACTIVE LEAF ONLY, STANDARD, IVES 458B, US26D FINISH
      - i) THRESHOLD: MANUFACTURER STANDARD 3/16" FORMED STEEL

1. (\*) THESE ITEMS ARE FIELD INSTALLED TO PREVENT DAMAGE DURING SHIPMENT AND ERECTION
  - B) ROLL-UP EQUIPMENT DOORS ARE AS NOTED ON THE PLAN VIEW PAGE DOOR SCHEDULE.
- EQUIPMENT DOORS ARE SUPPLIED ONLY. INSTALLATION AND SERVICE IS THE RESPONSIBILITY OF THE END USER. KELLY KLOSURE DOES NOT HAVE EXPERIENCE IN INSTALLATION OF EQUIPMENT DOORS AND THEREFORE CANNOT PROVIDE ASSISTANCE EXCEPT IN WARRANTY, SHIPPING SHORTAGES OR SHIPPING DAMAGE RELATED ISSUES.



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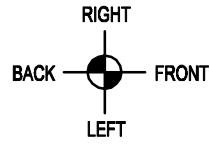
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 SHEET **4** OF **12**

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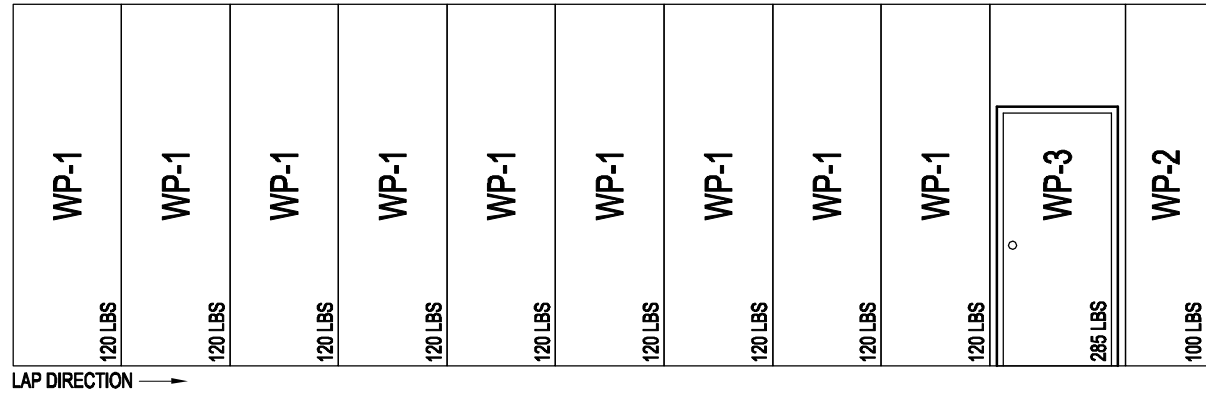
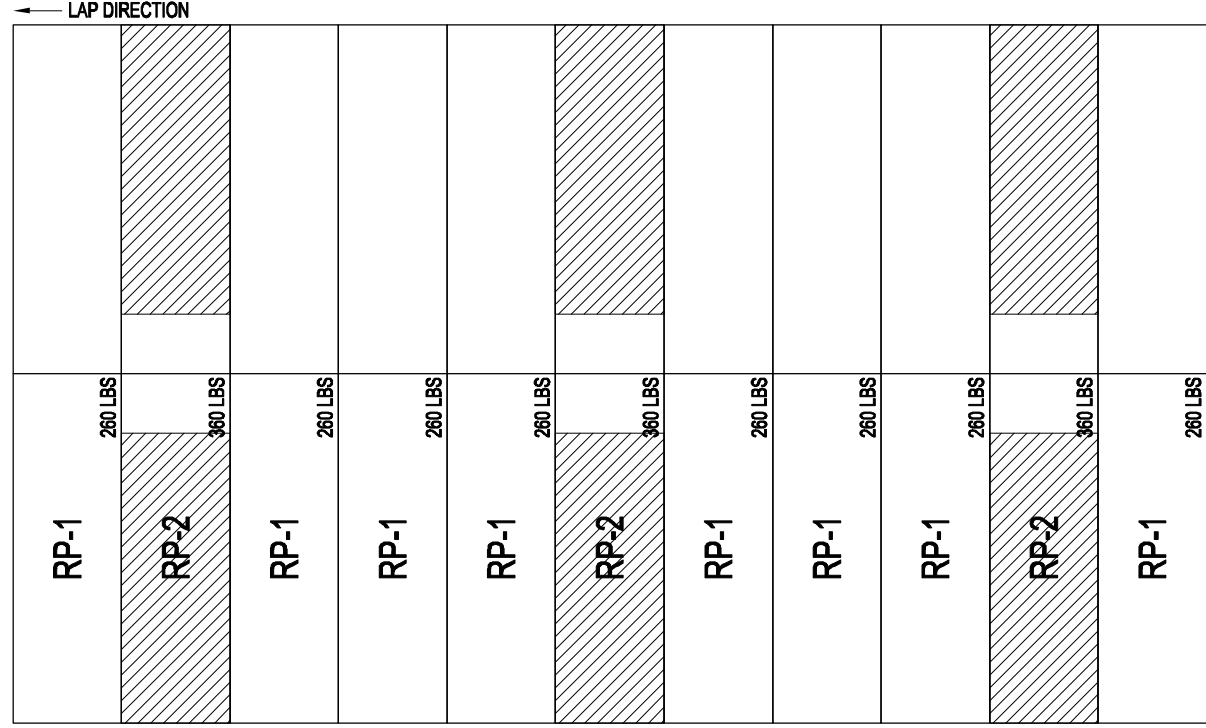
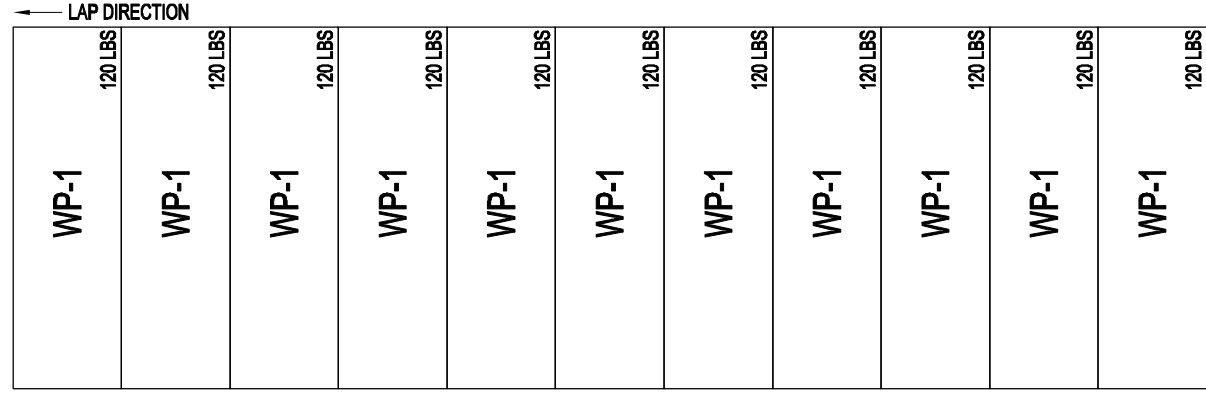
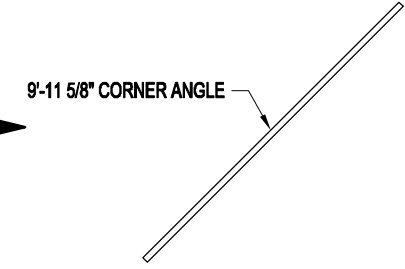
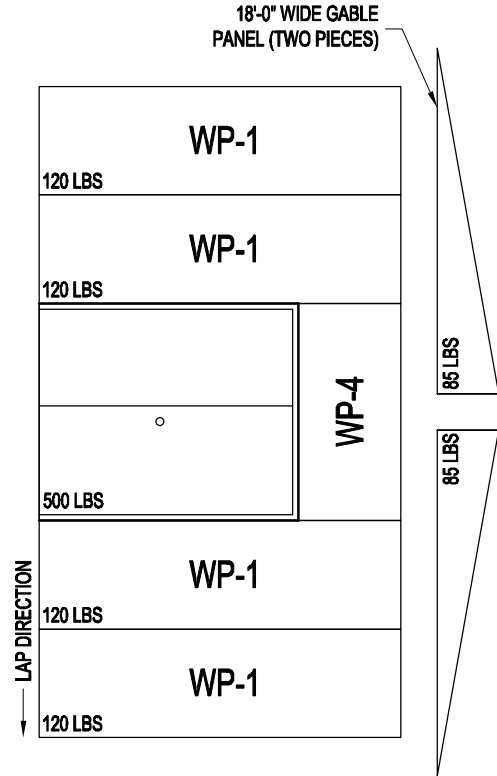
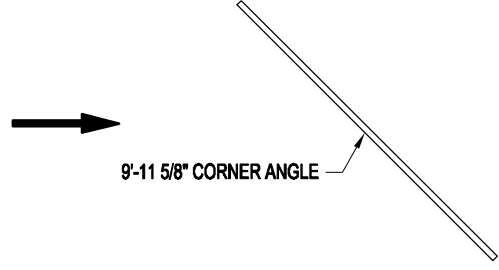
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 K.K. ORDER NUMBER: \_\_\_\_\_

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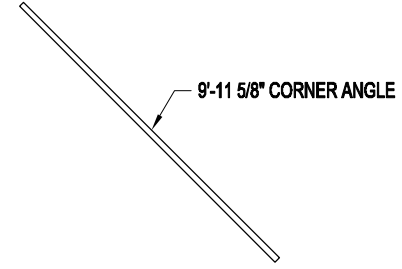
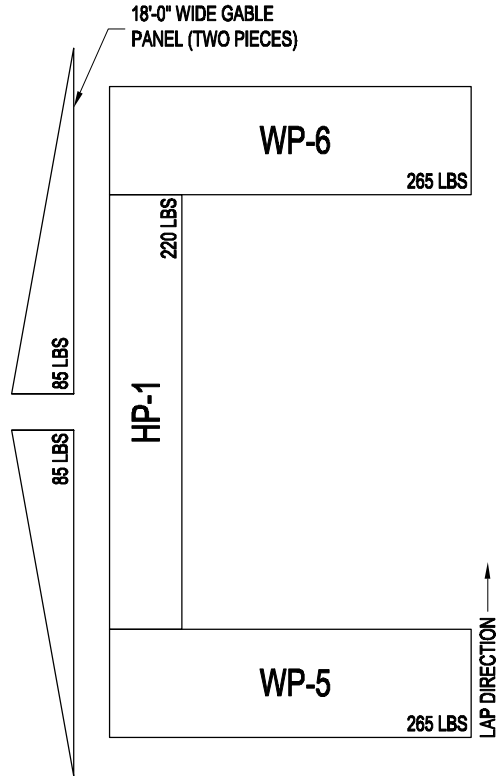
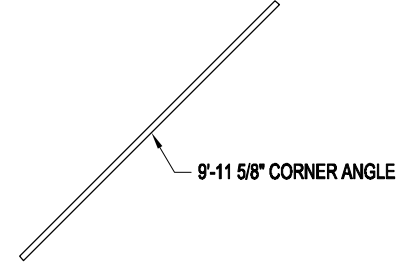
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 REVISION: \_\_\_\_\_  
 DATE: \_\_\_\_\_  
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 K.K. QUOTE NUMBER: \_\_\_\_\_



**START ASSEMBLY AT THIS END & WORK IN THIS DIRECTION**



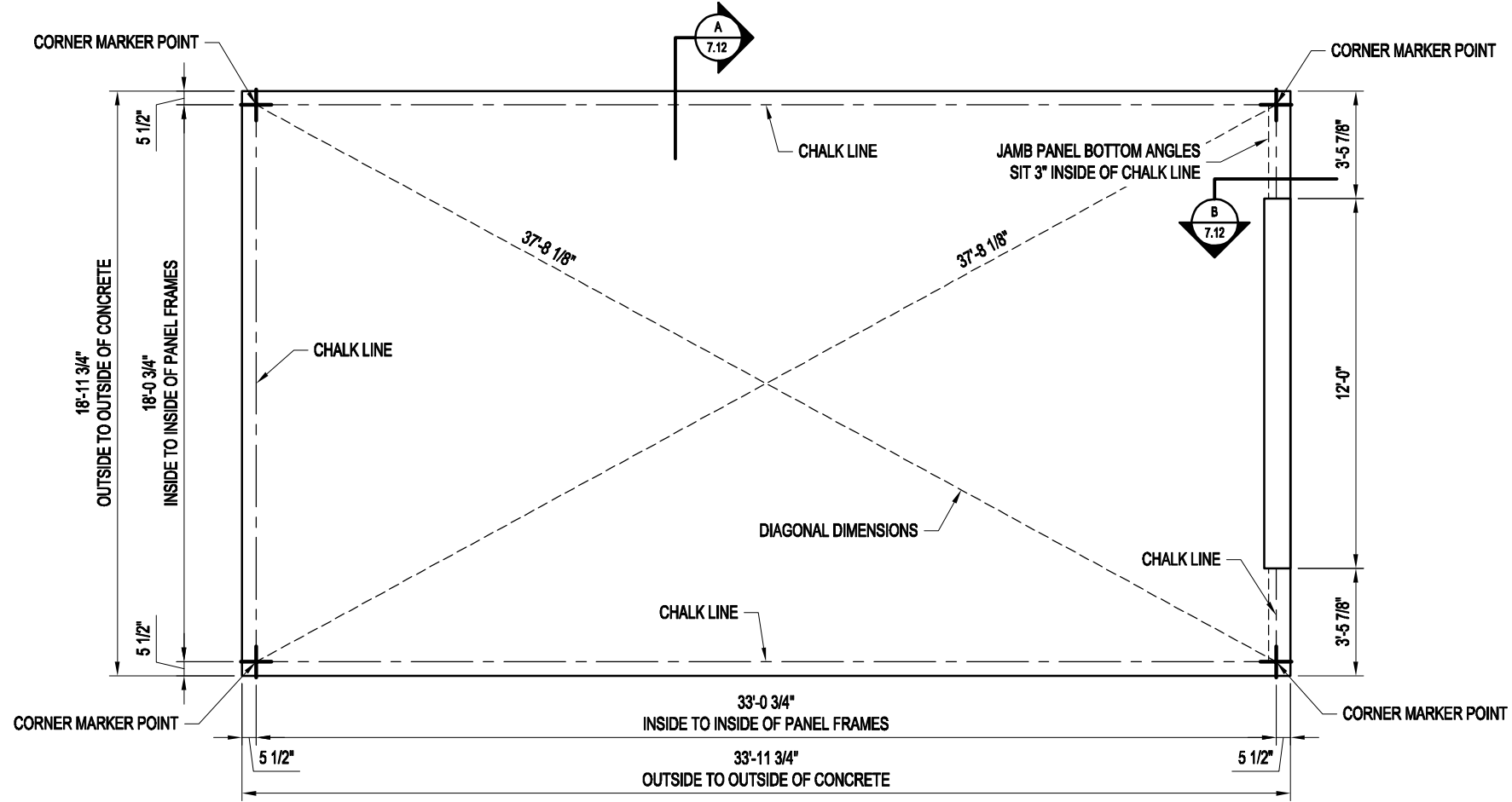
**BUILDING LAYFLAT**



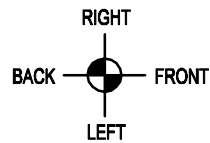
**NOTES:**  
 1. SEE CROSS-SECTION PAGE FOR BOLT LOCATIONS.  
 2. NOT ALL HOLES IN PANELS REQUIRE BOLTS.

PROJECT TITLE: <b>SAMPLE ASSEMBLY DRAWINGS</b>		PAGE TITLE: <b>BUILDING LAYFLAT</b>		Mfr. by Kelly Group, Inc. P.O. Box 1058 Fremont, NE 68026 Phone: 800-228-7230 Fax: 402-727-1363 Web: www.kellyklosure.com	
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APPROVED BY:		REVISION:		BUYER P.O. NUMBER:	
DATE:		SCALE: 3/16" = 1'-0"		K.K. QUOTE NUMBER:	
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FOUNDATION PREPARATION PLAN VIEW



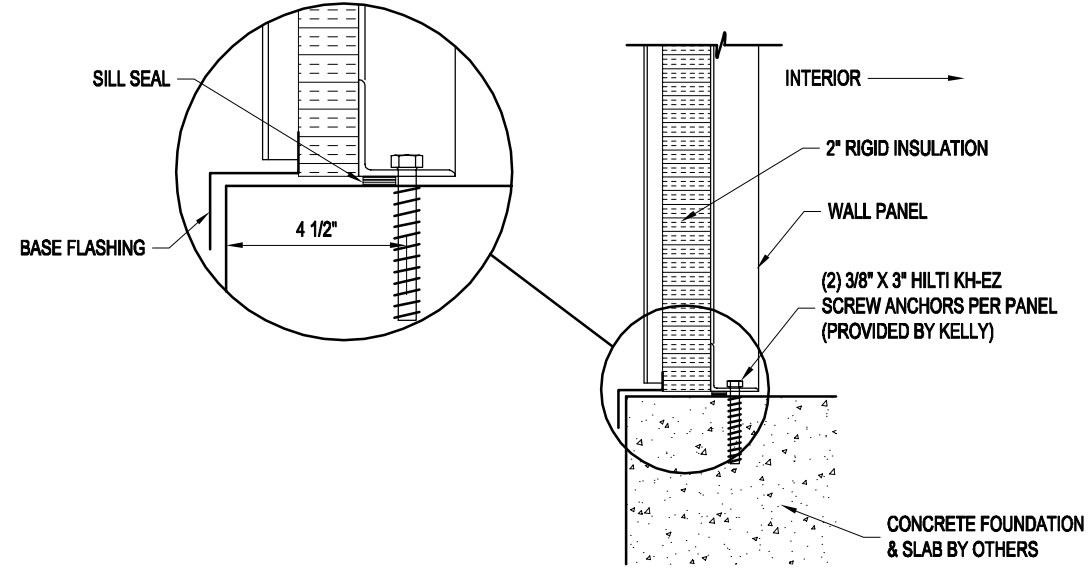
**STEP #1 - MARKER POINTS**  
 USING THE DIMENSIONS AS SHOWN, MARK THE FOUR  
 INSIDE BUILDING CORNER DIMENSIONS.

**STEP #2 - DIAGONAL MEASUREMENT**  
 MEASURE THE DIAGONALS (DIAGONAL MEASUREMENTS MUST BE  
 EQUAL), CORRECT IF NECESSARY BY SHIFTING THE CORNERS  
 WITHOUT CHANGING THE LENGTH OR WIDTH DIMENSIONS.

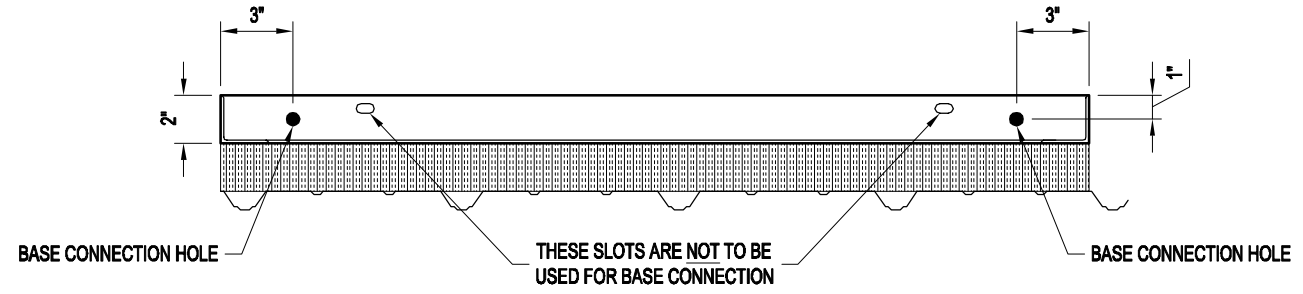
**STEP #3 - CHALK LINE**  
 USING THE SQUARED MARKER POINTS, SNAP A CHALK  
 LINE AS SHOWN. (THE CHALK LINE SIGNIFIES THE  
 INSIDE BUILDING DIMENSIONS)

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PAGE TITLE: <b>FOUNDATION PREPARATION                  PLAN VIEW</b>	
SHEET <b>6</b> OF <b>12</b>	
PROJECT TITLE: <b>SAMPLE ASSEMBLY DRAWINGS</b>	
DRAWN BY: APC	DATE: 2/21/14
APPROVED BY: DATE:	BUYER:
REVISION: DATE:	K.K. ORDER NUMBER:
SCALE: 3/16" = 1'-0"	BUYER P.O. NUMBER:
K.K. QUOTE NUMBER:	PROPRIETARY INFORMATION <small>THE DRAWINGS AND DESIGN COVERS ARE THE EXCLUSIVE PROPERTY OF KELLY GROUP, INC. ANY REPRODUCTION, COPIED, LOANED, REPRODUCED, CHANGED OR OTHERWISE USED EXCEPT IN THE LIMITED MANNER AUTHORIZED BY KELLY GROUP, INC. WILL BE AT THE USER'S SOLE RISK AND WITHOUT LIABILITY TO KELLY GROUP, INC.</small>

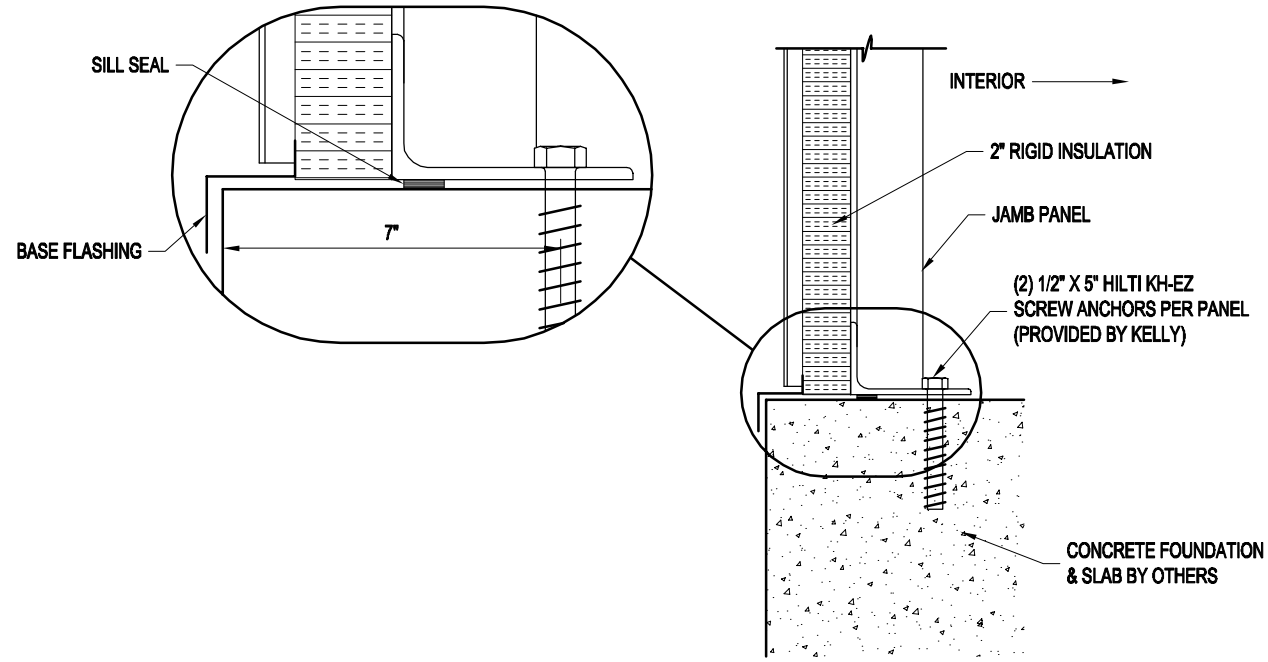




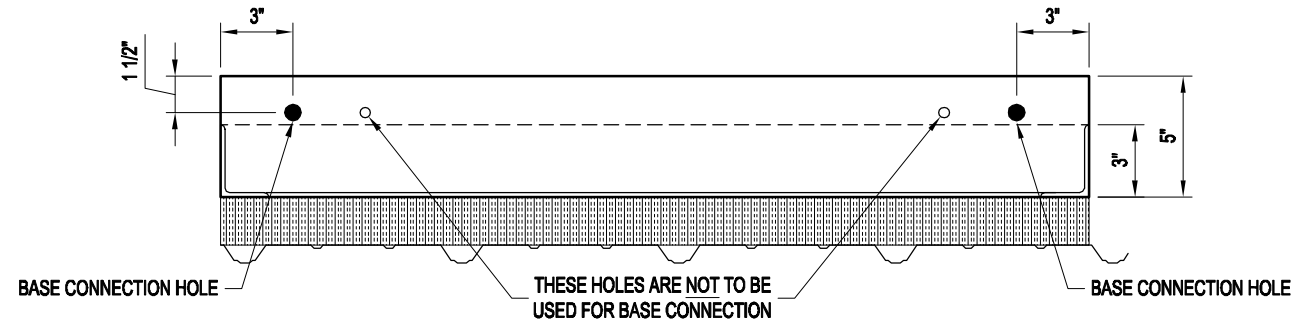
**A** STANDARD PANEL BASE SECTION  
6.12 SCALE: 1 1/2" = 1'-0"



BASE CONNECTION SPACING DETAIL  
SCALE: 1 1/2" = 1'-0"



**B** JAMB PANEL BASE SECTION  
6.12 SCALE: 1 1/2" = 1'-0"



BASE CONNECTION SPACING DETAIL  
SCALE: 1 1/2" = 1'-0"



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PAGE TITLE:  
BASE SECTIONS

SHEET 7 OF 12

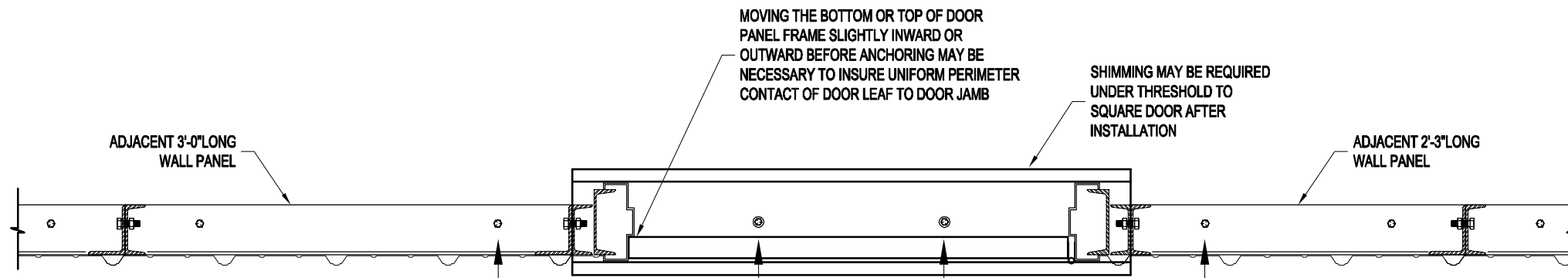
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				BUYER:	BUYER P.O. NUMBER:
				K.K. ORDER NUMBER:	

### ATTENTION INSTALLER:

DOOR PANEL MUST BE POSITIONED AND ADJUSTED IN THE FIELD. DUE TO CONDITIONS OF THE FOUNDATION / FLOOR, WE HAVE NO CONTROL OVER PROPER ALIGNMENT OF DOOR PANEL.



DURING BUILDING ASSEMBLY DO NOT INSTALL ANCHOR BOLTS AT THESE LOCATIONS UNTIL DOOR HAS BEEN PROPERLY ALIGNED. BEFORE DOOR PANEL IS TO BE ANCHORED, ASSEMBLE AND ERECT THE CORRESPONDING ROOF PANELS AND ACCESSORIES WITHIN THIS AREA. ANY INFIELD REPAIRS OR MODIFICATIONS DONE BY THE INSTALLER ARE THE SOLE RESPONSIBILITY OF THE INSTALLER.

### IMPORTANT NOTE:


**OVERHEAD DOORS ARE SUPPLIED ONLY!**

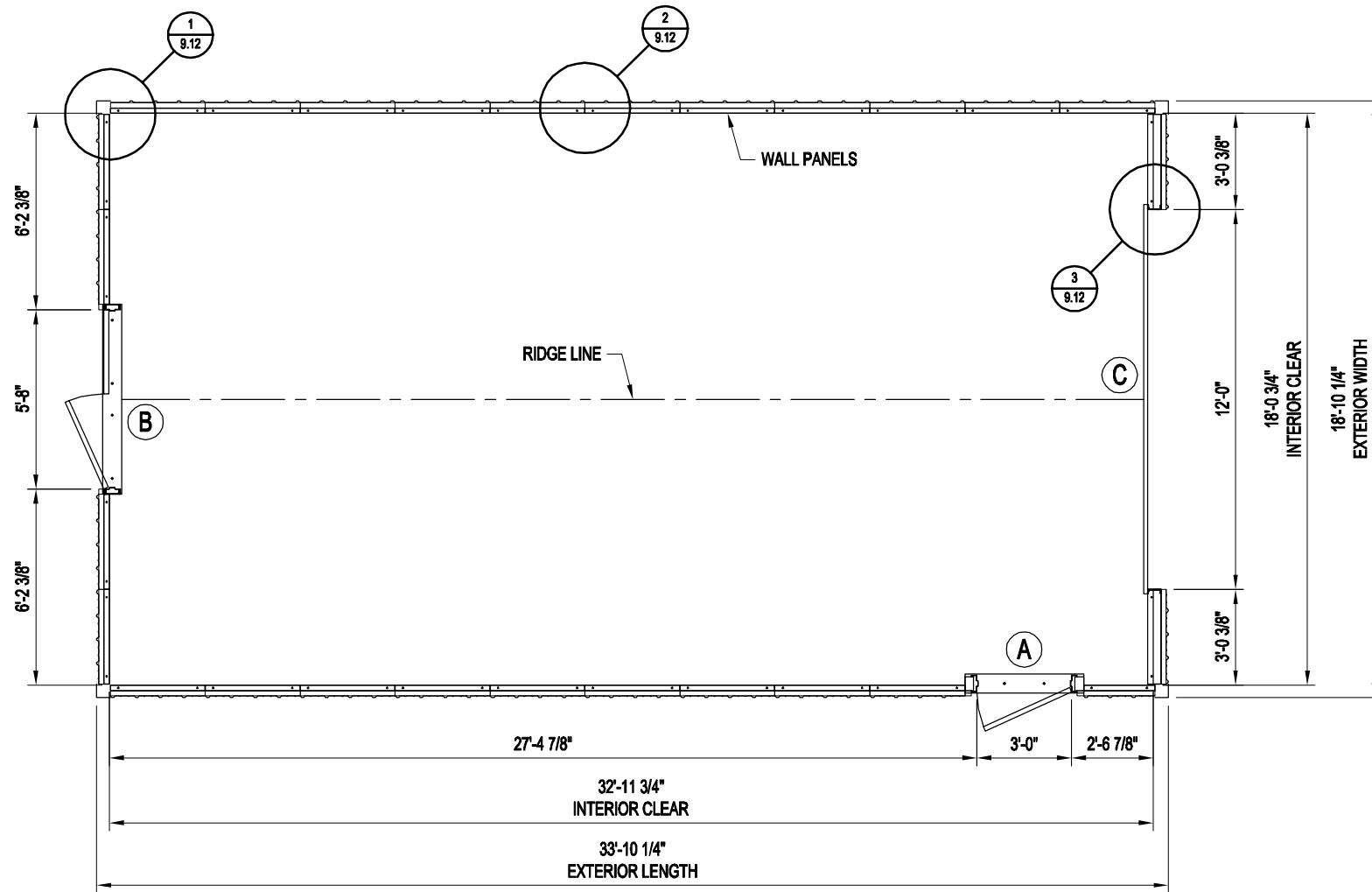
**INSTALLATION & SERVICE BY OTHERS!**

(INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)

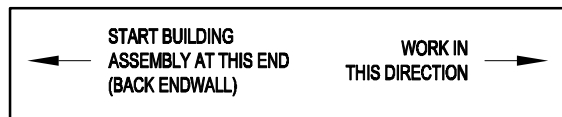
FOR FACTORY ASSISTANCE IN DOOR ALIGNMENT CALL 800-228-7230

**FACTORY QUALITY CONTROL**  
DOORS ARE INSPECTED AT THE MANUFACTURING FACILITY FOR SQUARENESS AND PROPER DIMENSIONS BEFORE SHIPMENT. IF PRODUCT DAMAGE IS INCURRED DURING SHIPMENT, THIS DAMAGE MUST BE NOTED ON THE RECEIVING NOTICE AT THE TIME OF OFF LOADING AT THE BUILDING SITE. THE MANUFACTURER MUST BE NOTIFIED OF SUCH DAMAGE IMMEDIATELY.

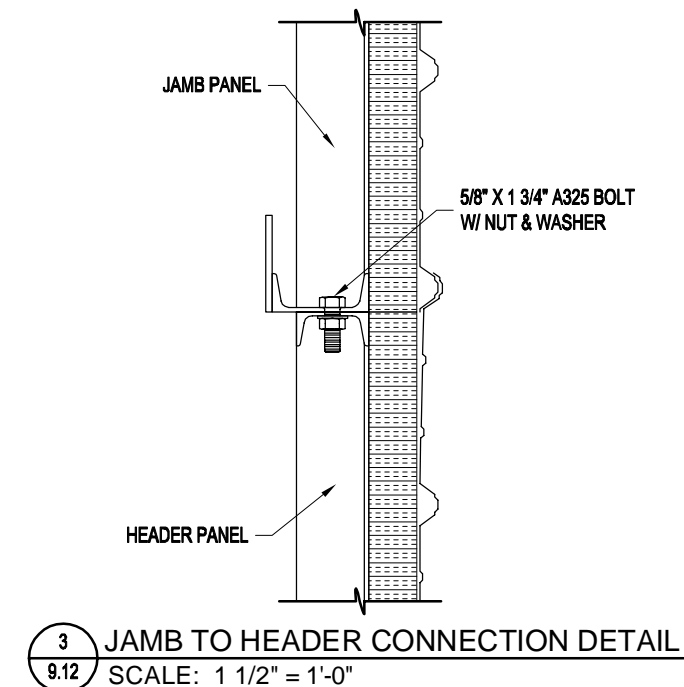
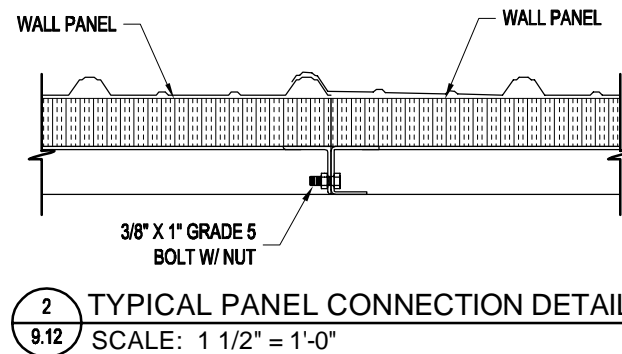
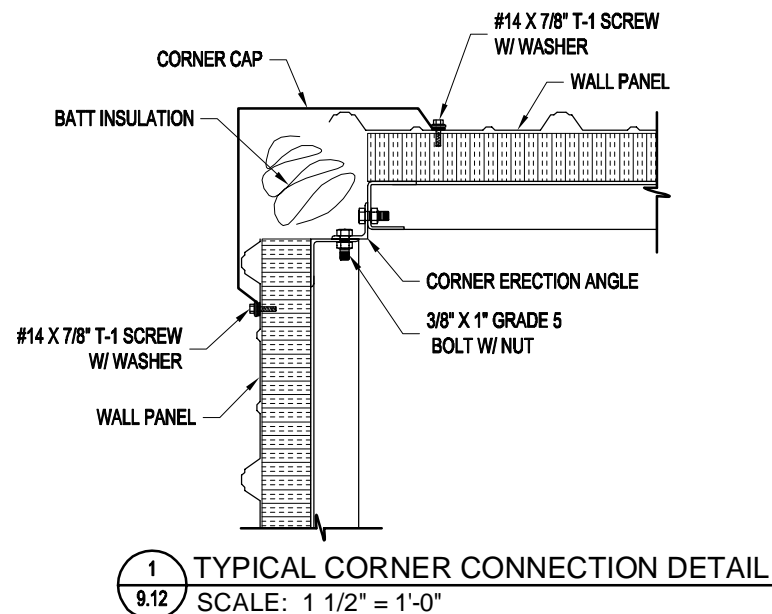
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<p>DOOR INSTALLATION INSTRUCTIONS</p>	
<p>SHEET 8 OF 12</p>	
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<p>PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS</p>	
<p>DRAWN BY: APC</p>	<p>DATE: 2/21/14</p>
<p>APPROVED BY:</p>	<p>BUYER:</p>
<p>REVISION:</p>	<p>K.K. ORDER NUMBER:</p>
<p>DATE:</p>	<p>BUYER P.O. NUMBER:</p>
<p>SCALE: 1" = 1'-0"</p>	<p>K.K. QUOTE NUMBER:</p>



PLAN VIEW



DOOR SCHEDULE	
MARK NO.	DESCRIPTION
(A)	3'-0"W X 7'-0"H PERSONNEL DOOR (SWING AS SHOWN ON PLAN VIEW)
(B)	5'-8"W X 7'-0"H DOUBLE DOOR (SWING AS SHOWN ON PLAN VIEW)
(C)	12"W X 8'H UNINSULATED OVERHEAD DOOR MODEL 600 SLAT STYLE ROLLING STEEL DOOR W/ MANUAL CHAIN OPERATOR



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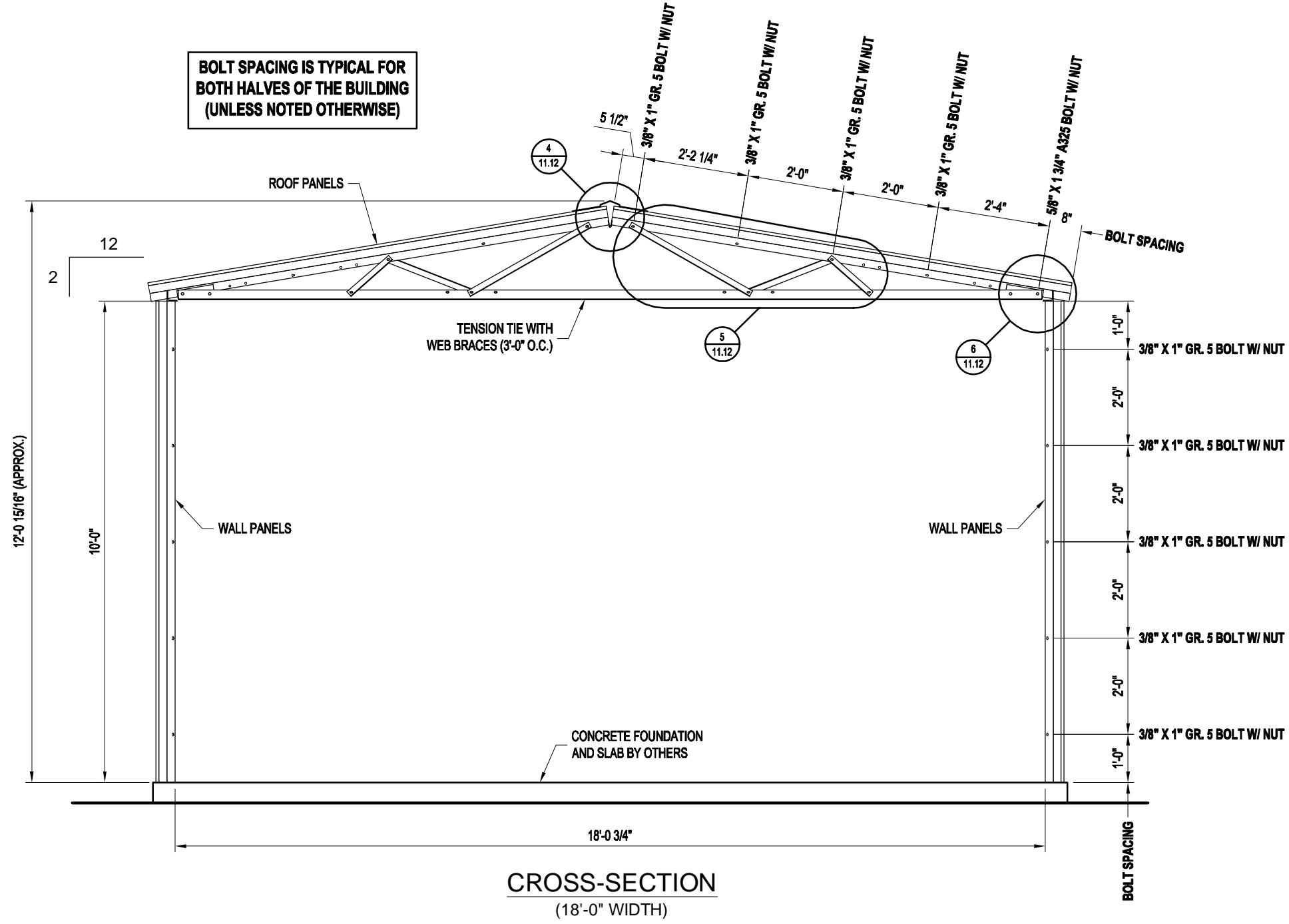
PAGE TITLE: PLAN VIEW & DETAILS  
SHEET 9 OF 12  
PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS

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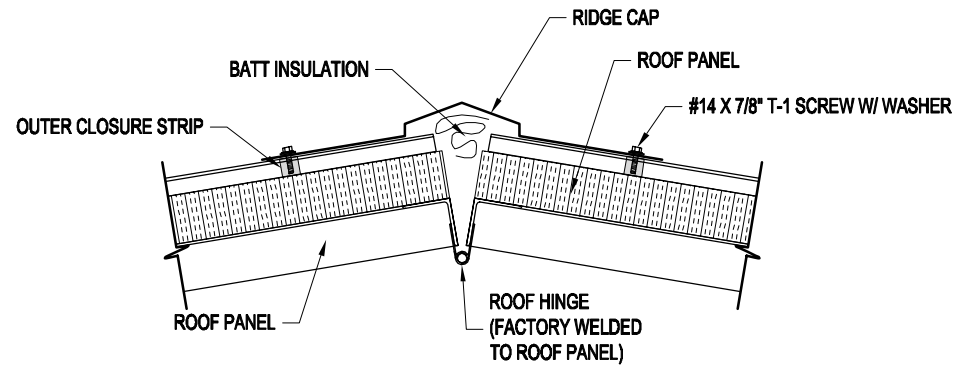
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PAGE TITLE: CROSS-SECTION

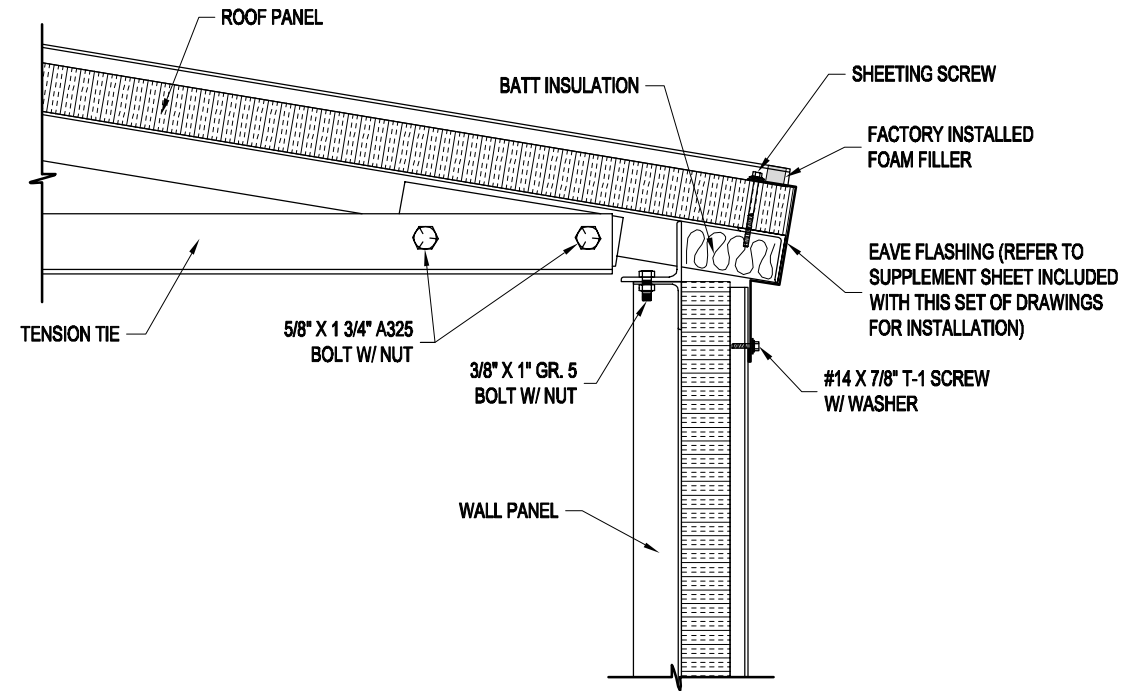
SHEET 10 OF 12

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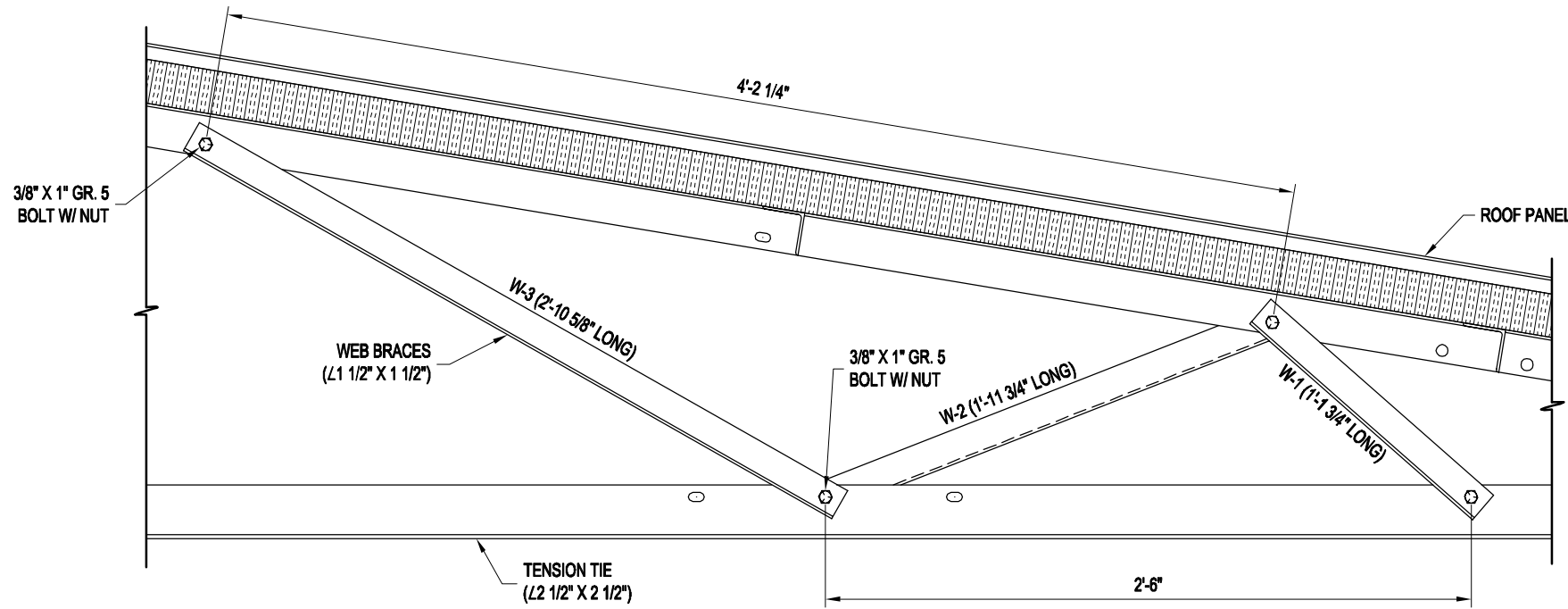
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APPROVED BY:		BUYER P.O. NUMBER:	
DATE:		SCALE: 3/8" = 1'-0"	
REVISION:		K.K. QUOTE NUMBER:	
DATE:			



4 TYPICAL RIDGE CONNECTION DETAIL  
SCALE: 1 1/2" = 1'-0"



6 TYPICAL EAVE CONNECTION DETAIL  
SCALE: 1 1/2" = 1'-0"



5 TYPICAL WEB BRACE CONNECTION DETAIL  
SCALE: 1 1/2" = 1'-0"



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PAGE TITLE:  
CROSS-SECTION DETAILS

SHEET 11 OF 12

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SAMPLE ASSEMBLY DRAWINGS

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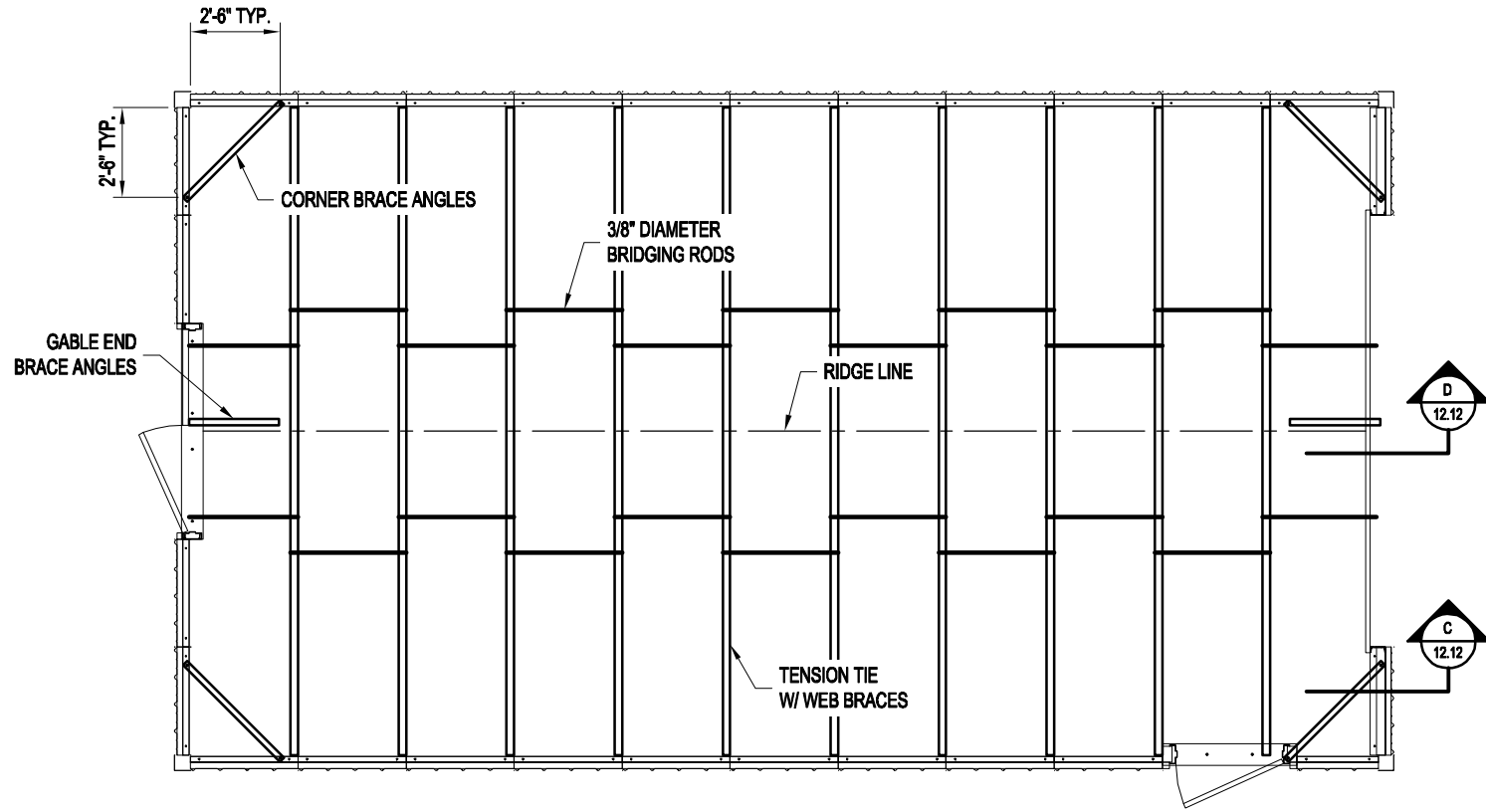
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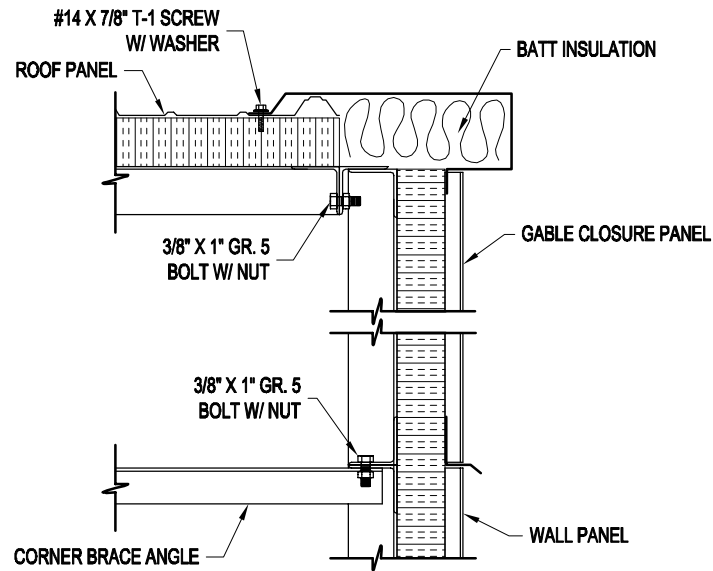
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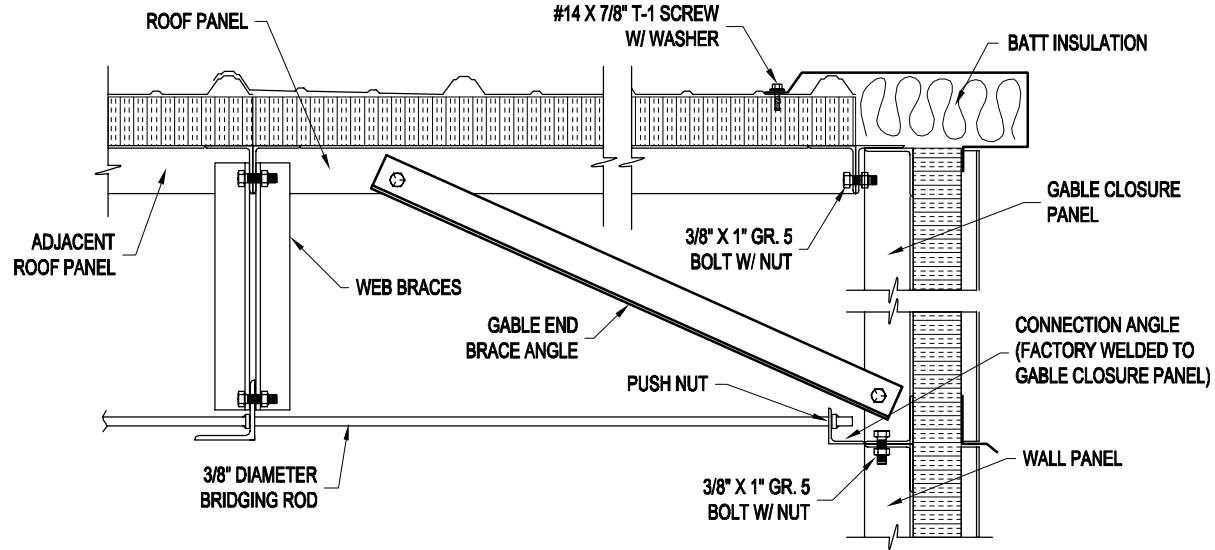
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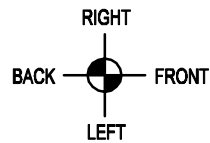
ROOF FRAMING PLAN VIEW



C CORNER BRACE ANGLE DETAIL  
SCALE: 1 1/2" = 1'-0"



D TYPICAL BRIDGING CONNECTION SECTION  
SCALE: 1 1/2" = 1'-0"



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ROOF FRAMING  
PLAN VIEW

SHEET 12 OF 12

PROJECT TITLE:  
SAMPLE ASSEMBLY DRAWINGS

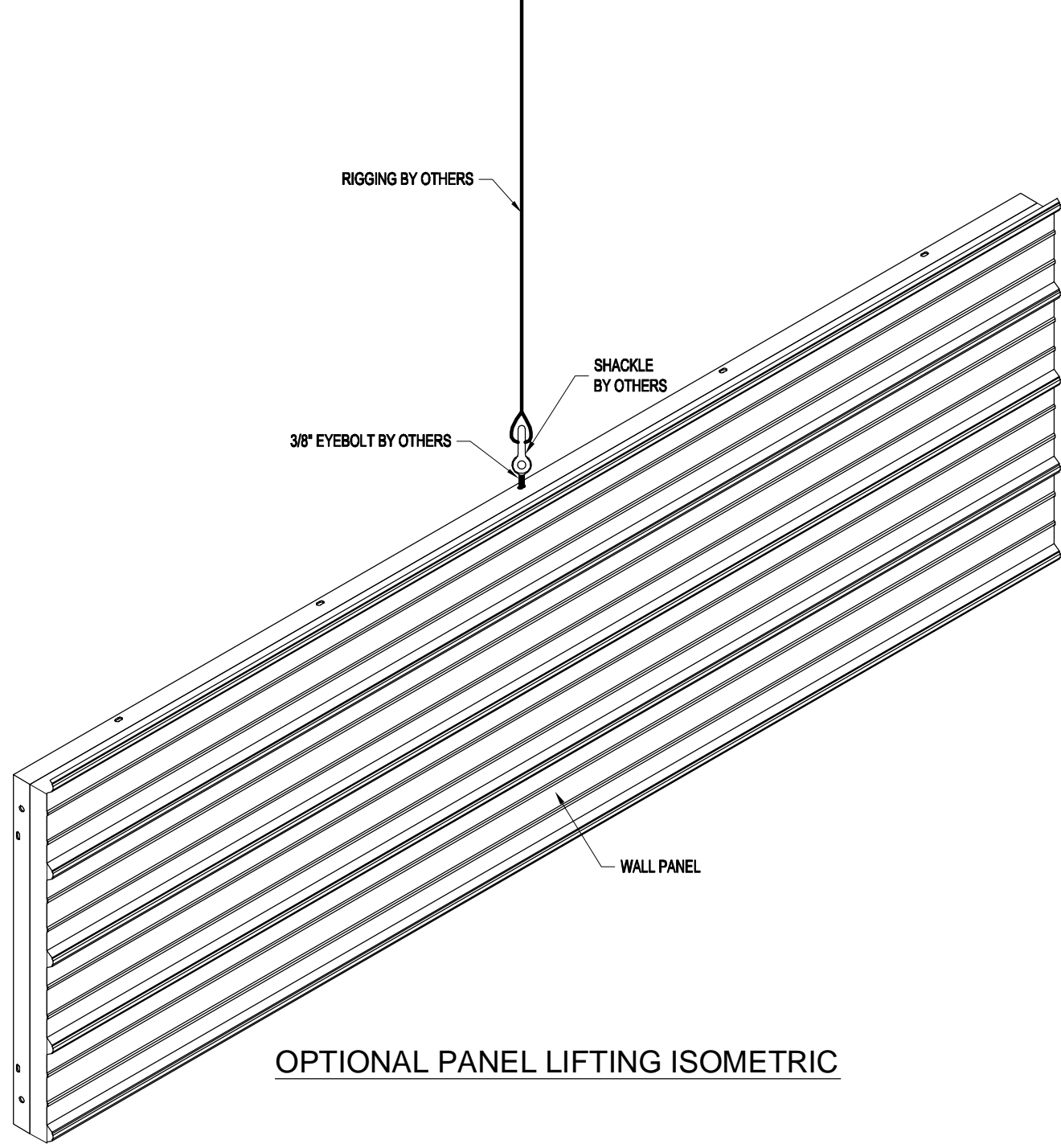
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BUYER:  
K.K. ORDER NUMBER:



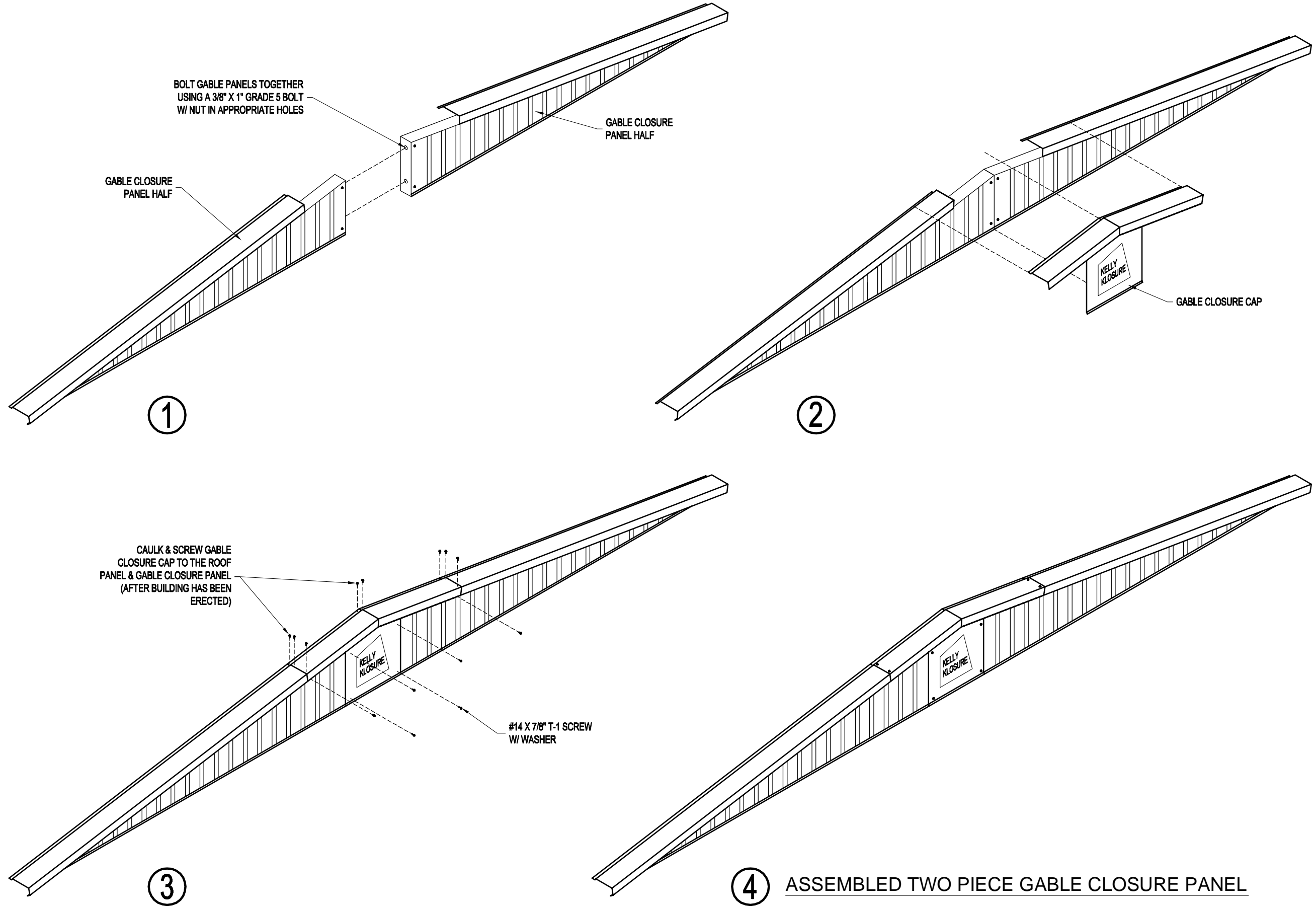


OPTIONAL PANEL LIFTING ISOMETRIC

DRAWN BY: <b>APC</b> DATE: <b>2/21/14</b> APPROVED BY: DATE: REVISION: DATE: SCALE: <b>NO SCALE</b> K.K. QUOTE NUMBER:	PROJECT TITLE: <b>SAMPLE ASSEMBLY DRAWINGS</b>		PAGE TITLE: <b>OPTIONAL PANEL LIFTING ISOMETRIC</b>		Mfr. by Kelly Group, Inc. P.O. Box 1058 Fremont, NE 68026 Phone: 800-228-7230 Fax: 402-727-1363 Web: <a href="http://www.kellyklosure.com">www.kellyklosure.com</a>
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GABLE CLOSURE PANEL ASSEMBLY

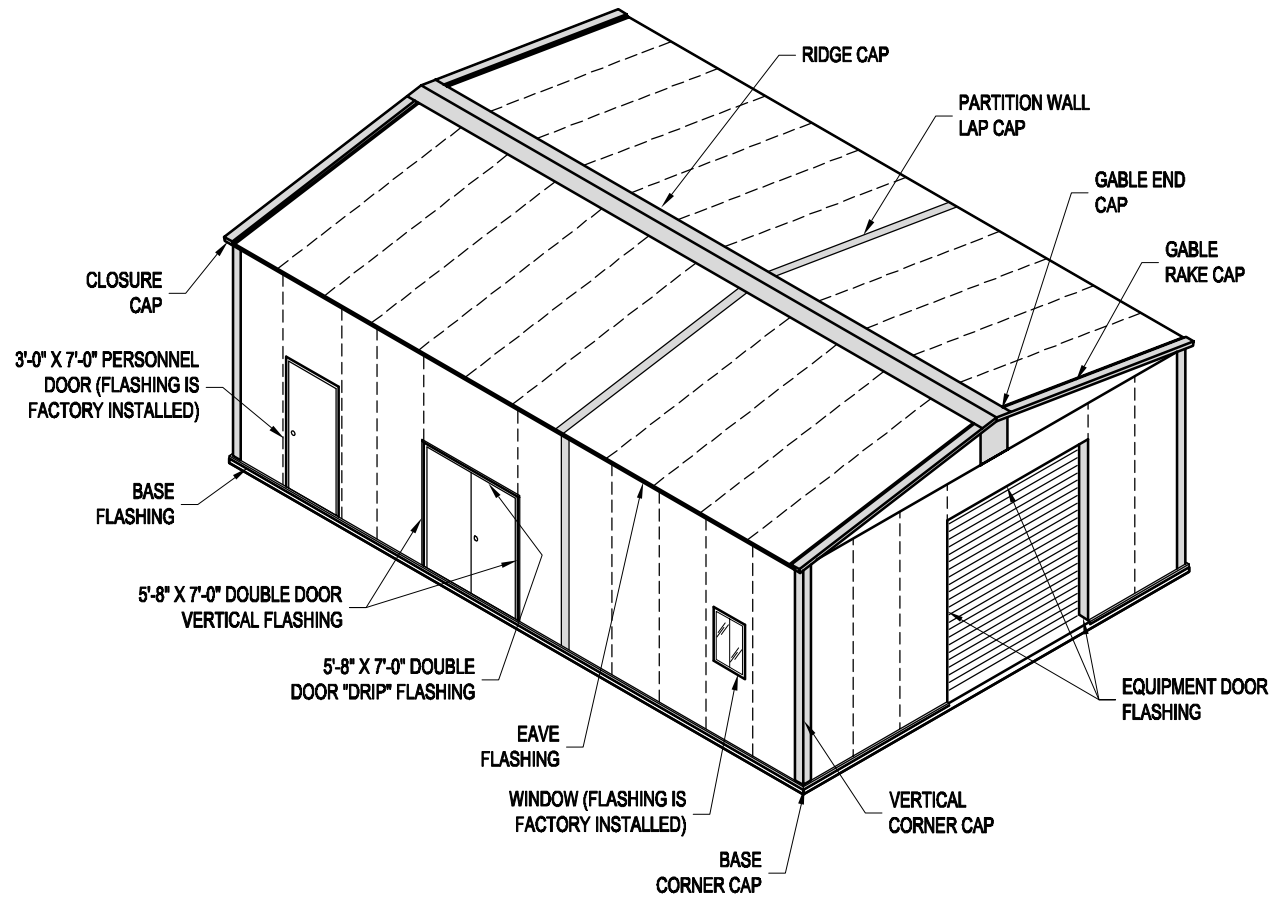


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PAGE TITLE:  
**GABLE CLOSURE PANEL ASSEMBLY INSTRUCTIONS**  
**SHEET SS-2 OF SS-15**

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**BUILDING FLASHING INSTALLATION LOCATIONS**

GUTTERS AND DOWNSPOUTS NOT SHOWN  
SEE GUTTER INSTALLATION PAGES FOR INFORMATION

**NOTE:**  
REMOVE PROTECTIVE FILM FROM FLASHING MATERIAL PRIOR TO INSTALLATION IF APPLICABLE

**IMPORTANT NOTE:**  
**OVERHEAD DOORS ARE SUPPLIED ONLY!**

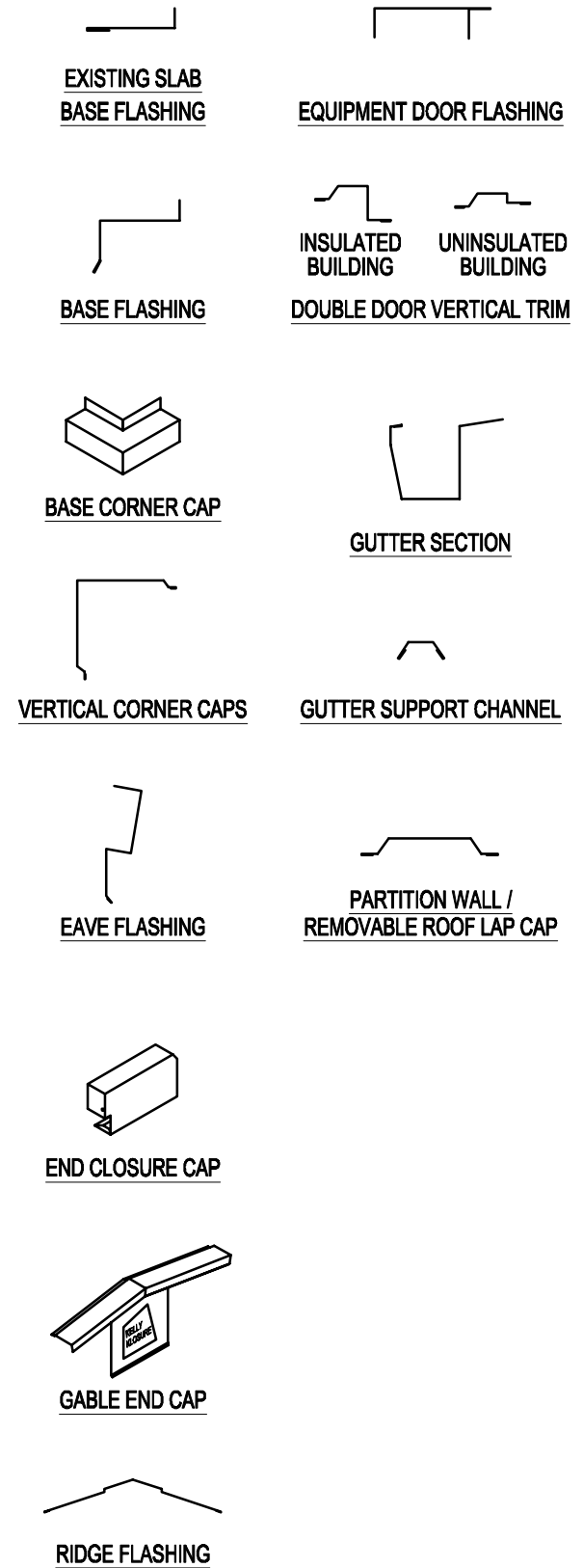
**INSTALLATION & SERVICE BY OTHERS!**

(INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)

**FLASHING INSTALLATION SEQUENCE**

(SEE PAGES DIRECTLY FOLLOWING THIS PAGE FOR INSTALLATION OF THE FOLLOWING PARTS)

1. BASE FLASHING  
SUPPLIED IN 10'-6" LENGTHS
2. BASE FLASHING CORNER CAPS  
SUPPLIED AS SHOWN
3. CORNER CAPS  
TYPICALLY SUPPLIED IN 10'-6" LENGTHS
4. INSTALL PARTITION WALL & REMOVABLE ROOF LAP CAPS (IF APPLICABLE)
5. EAVE FLASHING  
SUPPLIED IN 10'-6" LENGTHS  
**INSTALL GUTTERS AND DOWNSPOUTS DURING THIS STEP IF SUPPLIED**  
(SEE THE GUTTER INSTALLATION PAGES FOR DETAILS)
6. GABLE RAKE CAPS  
TYPICALLY ATTACHED TO GABLE CLOSURE PANELS.
7. CLOSURE CAPS  
SUPPLIED AS SHOWN  
(THERE WILL BE DIFFERENT CLOSURE CAPS FOR THE RIGHT AND LEFT SIDE AS YOU FACE THE GABLE END WALL OF THE BUILDING)
8. GABLE END CAP  
SUPPLIED AS SHOWN
9. RIDGE CAP  
SUPPLIED IN 10'-6" PIECES
10. INSTALL ALL REMAINING MATERIAL INCLUDING EQUIPMENT DOOR FLASHING, DOUBLE DOOR VERTICAL FLASHING & ANY OTHER MATERIAL REQUIRED.



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PAGE TITLE:  
**BUILDING FLASHING  
INSTALLATION INSTRUCTIONS**

SHEET **SS-3** OF **SS-15**

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BASE FLASHING INSTALLATION

INSTALLATION INSTRUCTIONS:

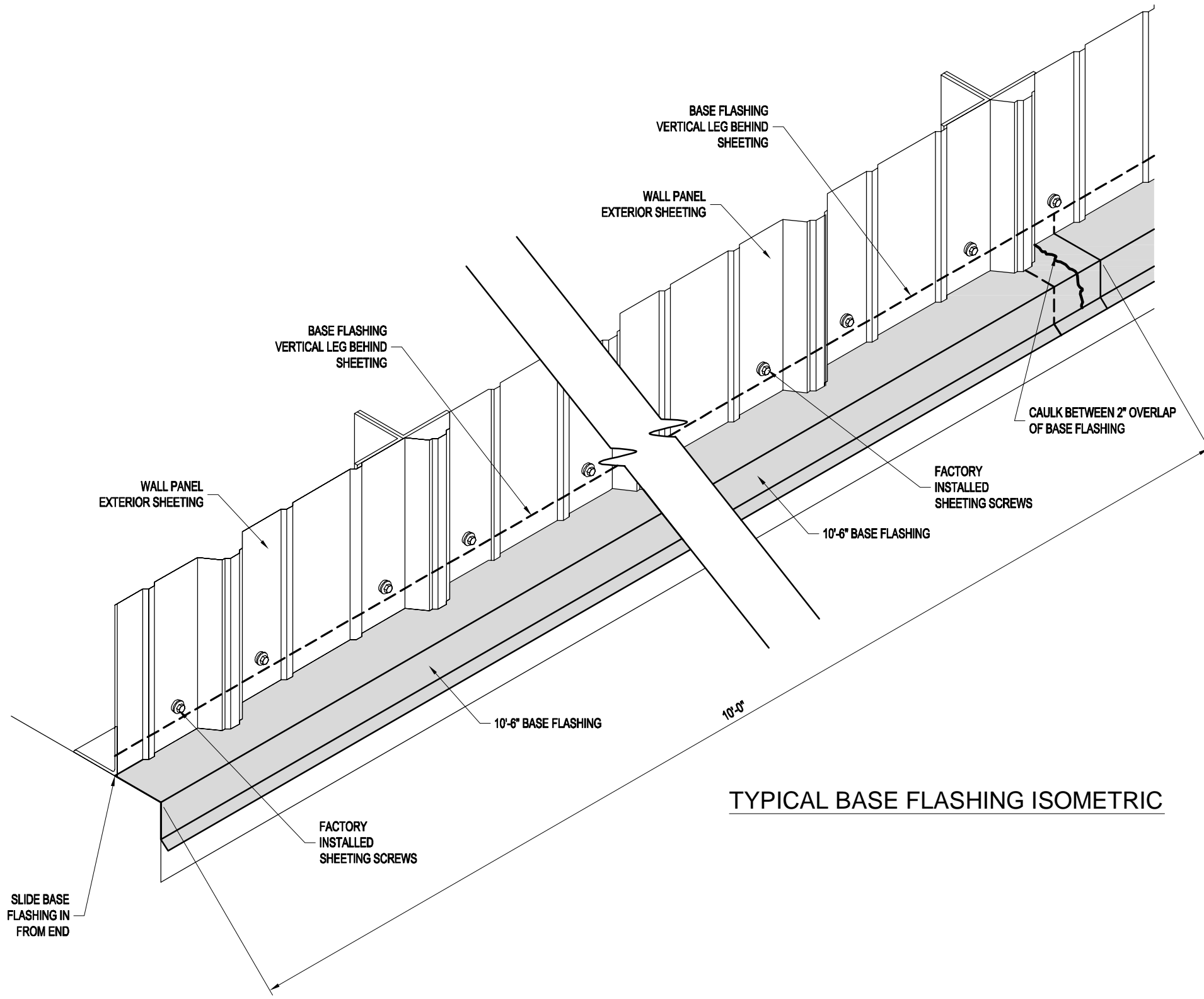
1.) LOOSEN BOTTOM ROW OF SHEETING SCREWS (DO NOT REMOVE).

2.) SLIDE BASE FLASHING IN FROM END OF WALL. OVERLAP SECTIONS BY 2" AND CAULK AT FLASHING LAP JOINTS.

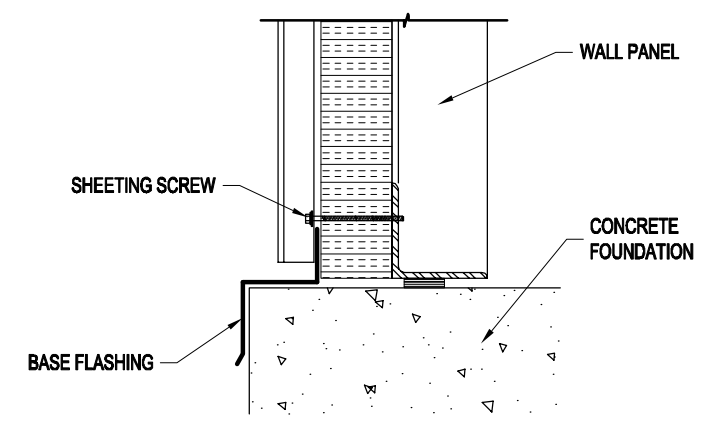
3.) TIGHTEN SHEETING SCREWS.

TIP: FOR LONGER WALLS, INSTALL BASE FLASHING AFTER EACH 12' SECTION OF WALL IS ERECTED

NOTE: BASE FLASHING MAY NEED TO BE FIELD TRIMMED FOR PROPER FIT.



TYPICAL BASE FLASHING ISOMETRIC



BASE SECTION



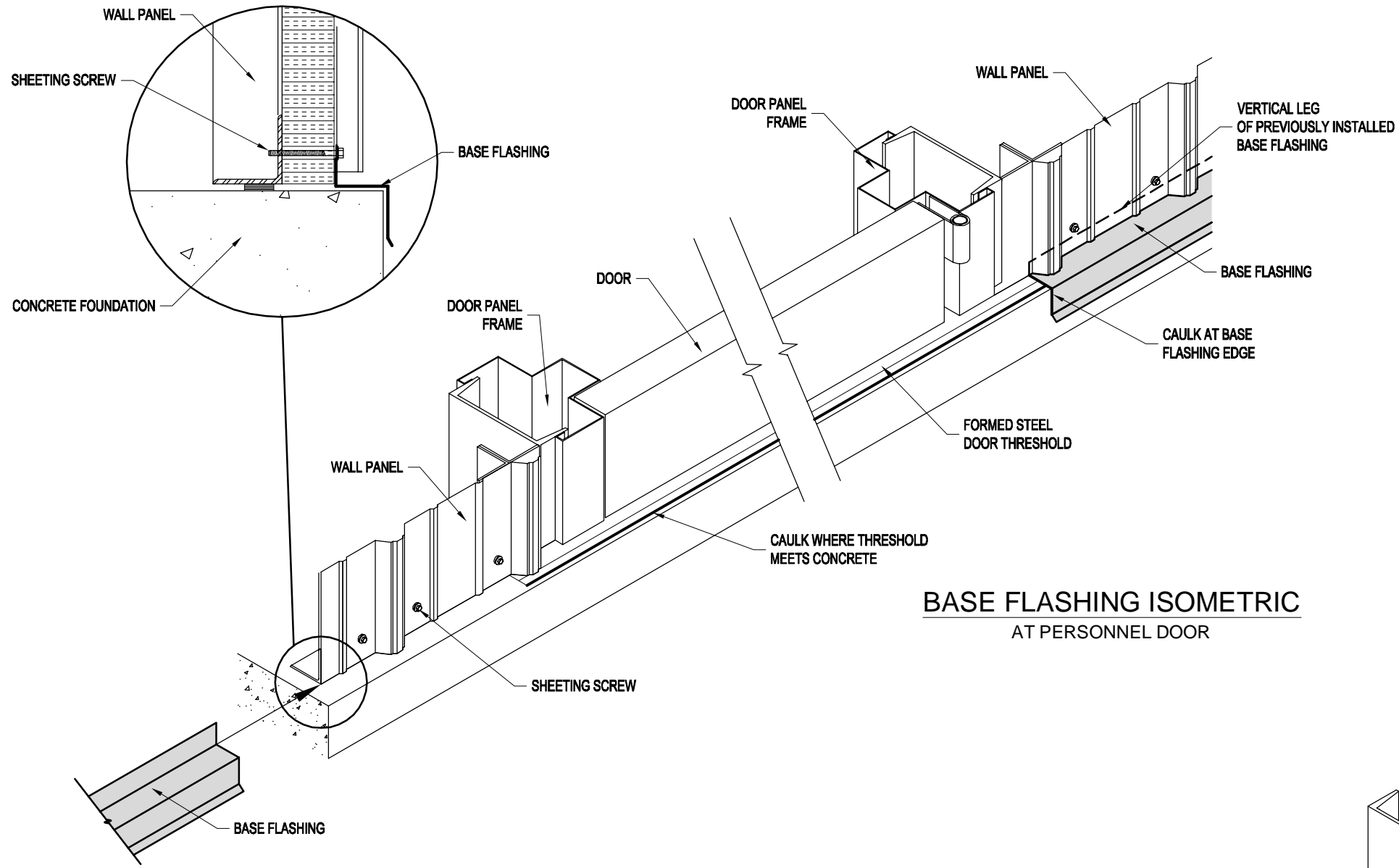
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PAGE TITLE:  
**BASE FLASHING  
 INSTALLATION ISOMETRIC**  
 SHEET SS-4 OF SS-15

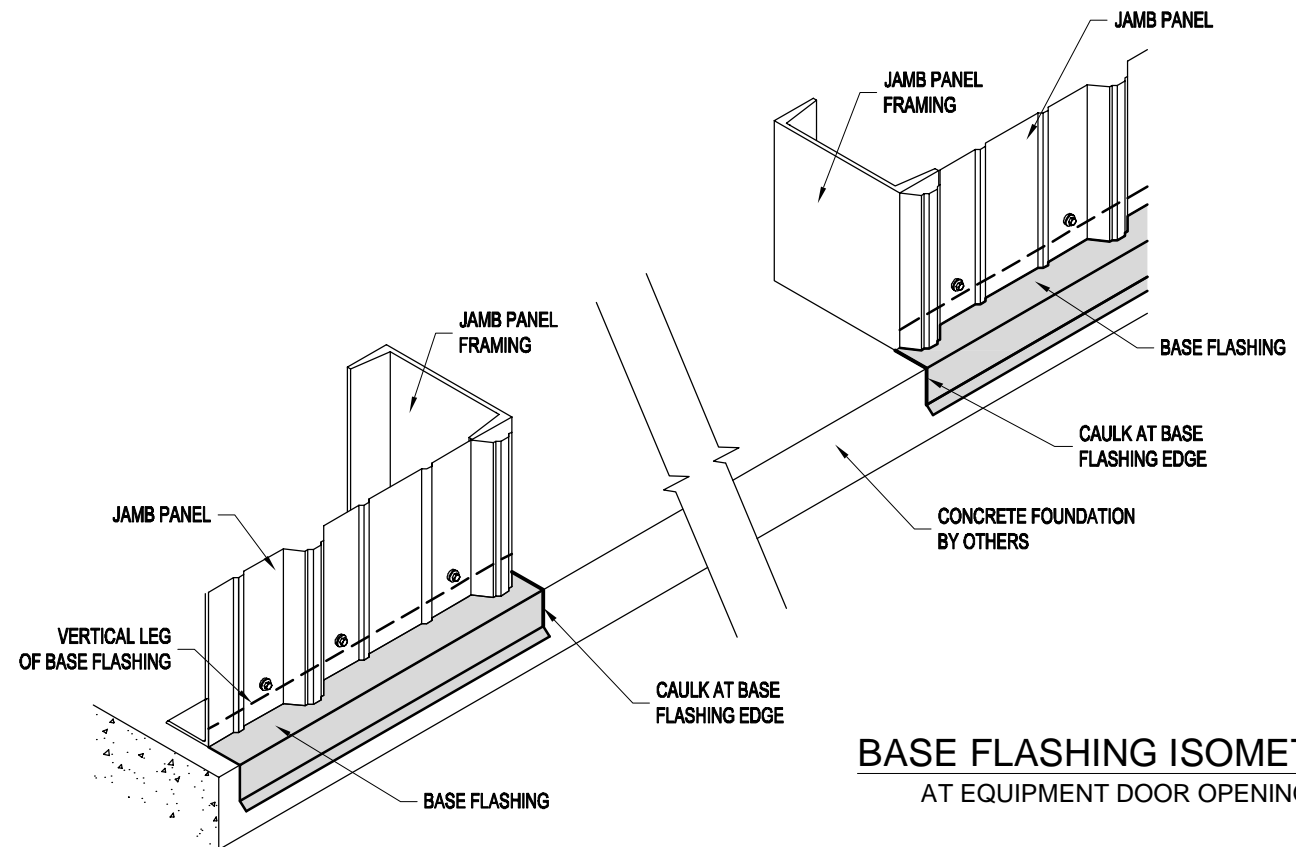
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BASE FLASHING AT DOORS



BASE FLASHING ISOMETRIC  
AT PERSONNEL DOOR



BASE FLASHING ISOMETRIC  
AT EQUIPMENT DOOR OPENING

THIS PAGE IS TYPICAL  
FOR BOTH INSULATED &  
NON-INSULATED BUILDINGS



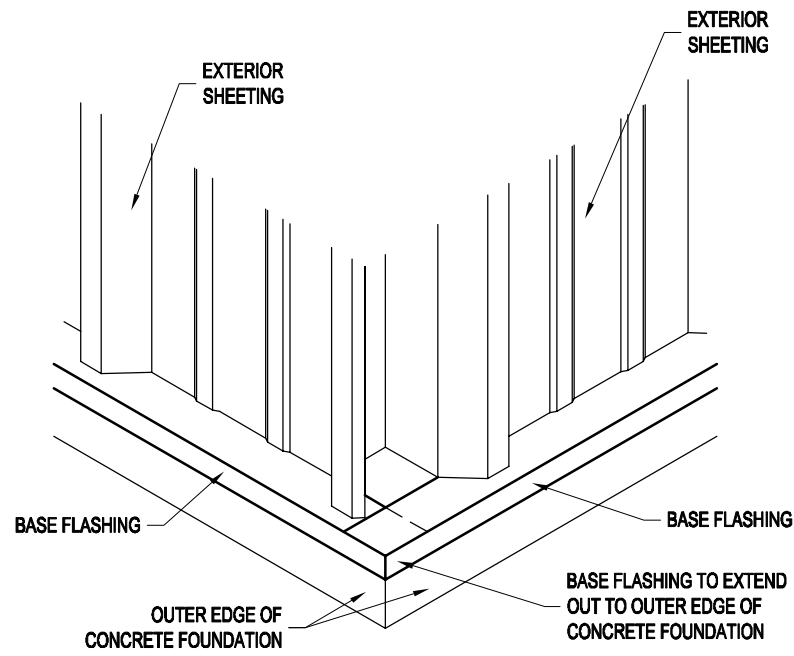
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PAGE TITLE:  
**BASE FLASHING INSTALLATION  
ISOMETRIC (AT DOORS)**  
**SHEET SS-5 OF SS-15**

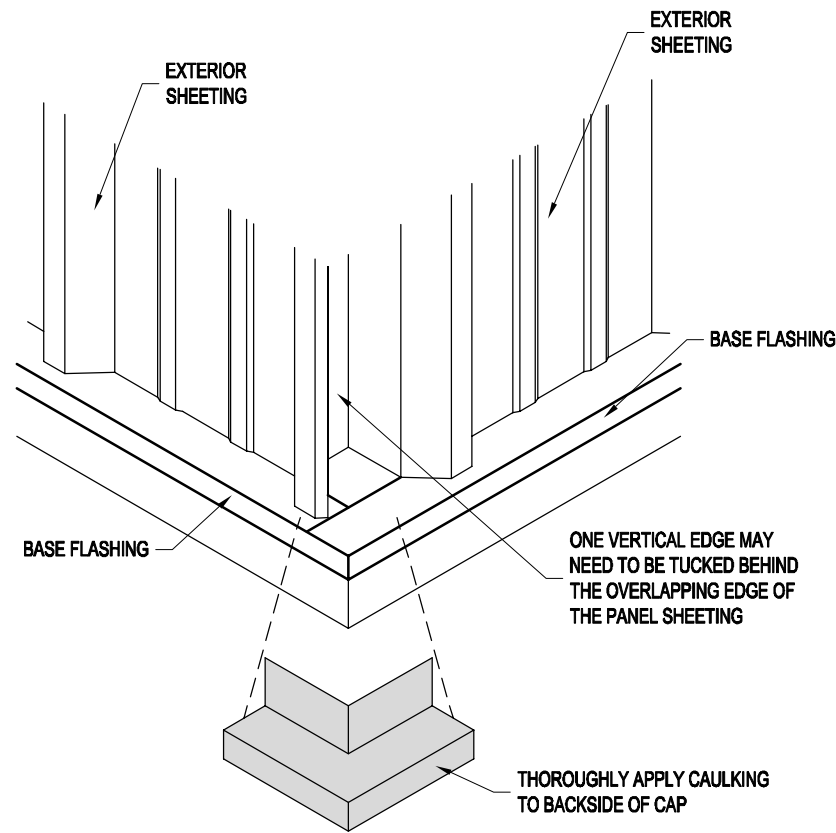
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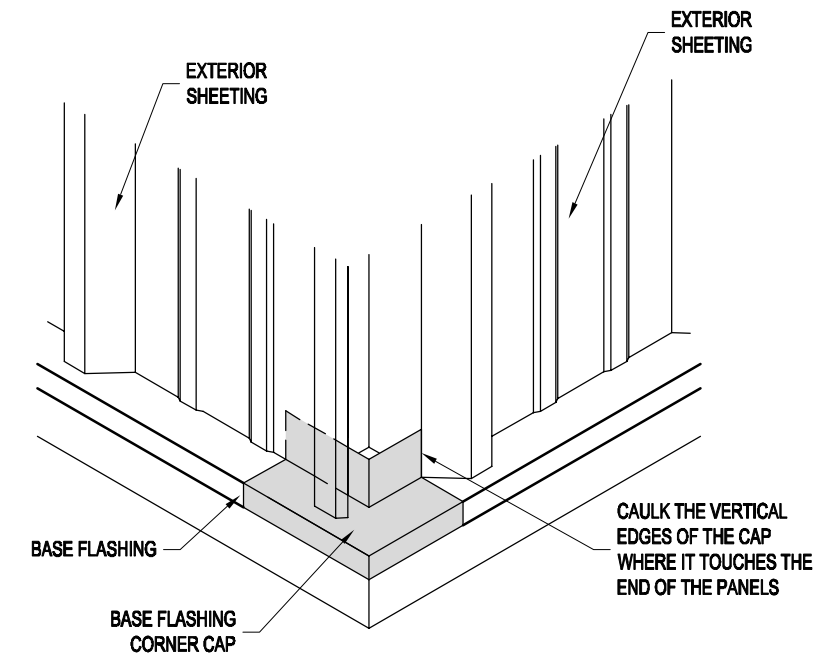
**BASE FLASHING CORNER CAP**



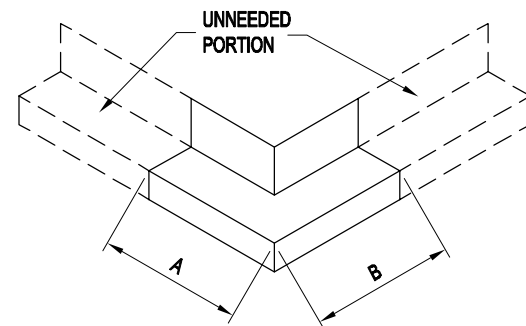
**STEP #1**  
 INSTALL BASE FLASHING AS SHOWN, EXTENDING EACH PIECE OUT TO THE OUTER EDGE OF THE CONCRETE FOUNDATION SHOWN.



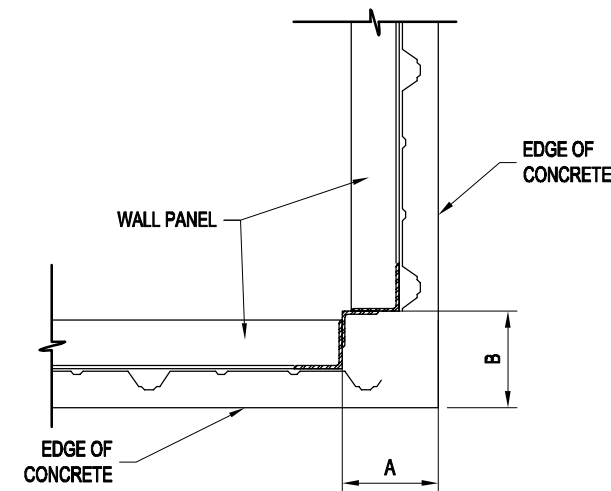
**STEP #3**  
 INSTALL BASE FLASHING CORNER CAP AS SHOWN. CAULK BETWEEN BASE FLASHING AND CORNER CAP.



**STEP #4**  
 SCREW OR POP RIVET BASE FLASHING CORNER CAP TO THE BASE FLASHING IF NEEDED  
 FINISHED CORNER LAP



**STEP #2**  
 FIELD PREP BASE FLASHING CORNER CAP BY TRIMMING OFF UNNEEDED PORTION. THIS IS ACHIEVED BY MEASURING THE DISTANCE FROM OUTER EDGE OF CONCRETE TO EDGE OF WALL PANEL AT THE CORNER (SEE DETAIL #1). NOW APPLY THESE MEASUREMENTS TO THE CAP AND TRIM OFF THE UNNEEDED PORTION.



**DETAIL #1**

THIS PAGE IS TYPICAL FOR BOTH INSULATED & NON-INSULATED BUILDINGS



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PAGE TITLE:  
**BASE FLASHING CORNER CAP  
 INSTALLATION INSTRUCTIONS**  
 SHEET SS-6 OF SS-15

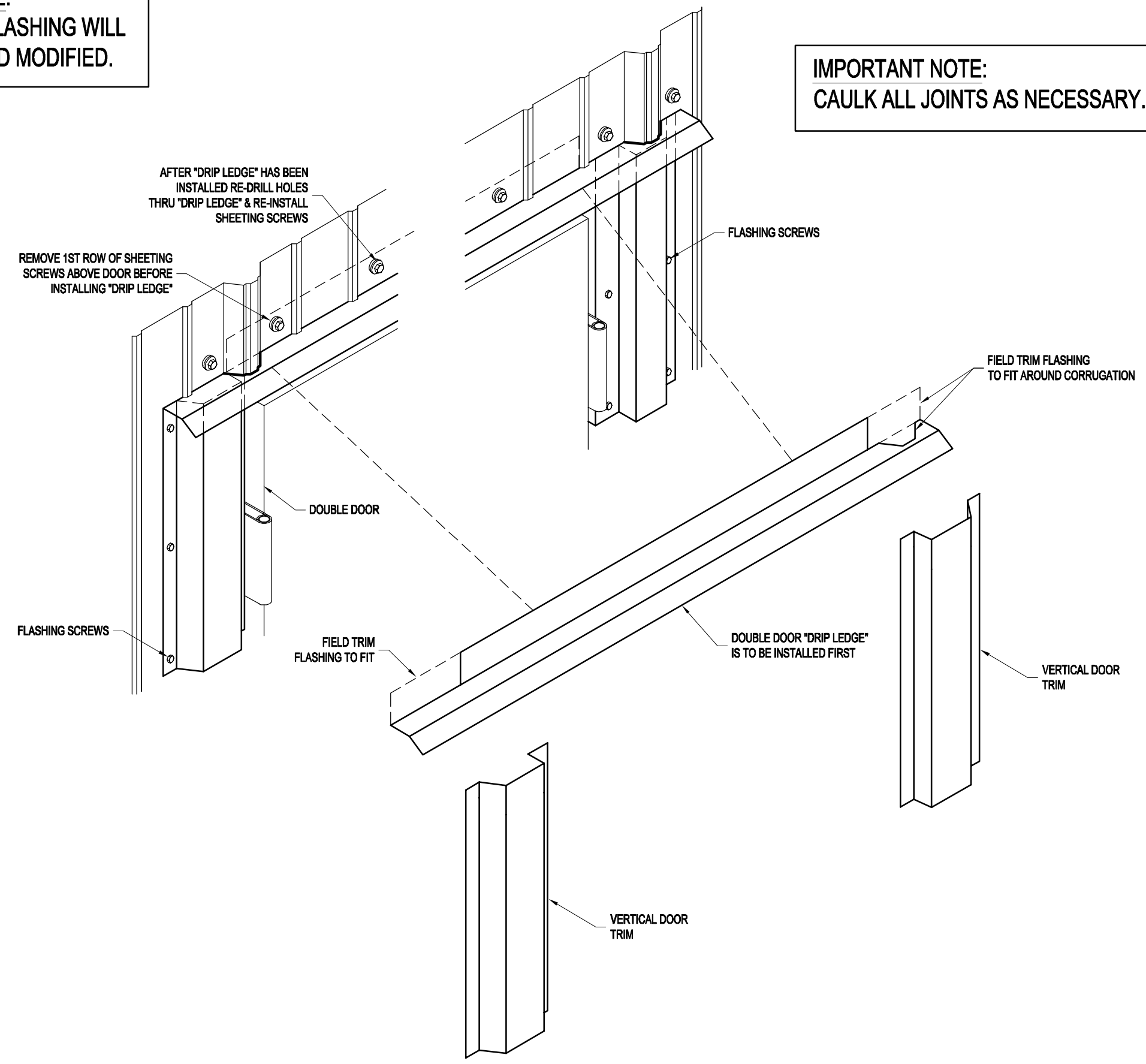
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DATE:			

DOUBLE DOOR FLASHING

**IMPORTANT NOTE:**  
DOUBLE DOOR FLASHING WILL  
NEED TO BE FIELD MODIFIED.

**IMPORTANT NOTE:**  
CAULK ALL JOINTS AS NECESSARY.



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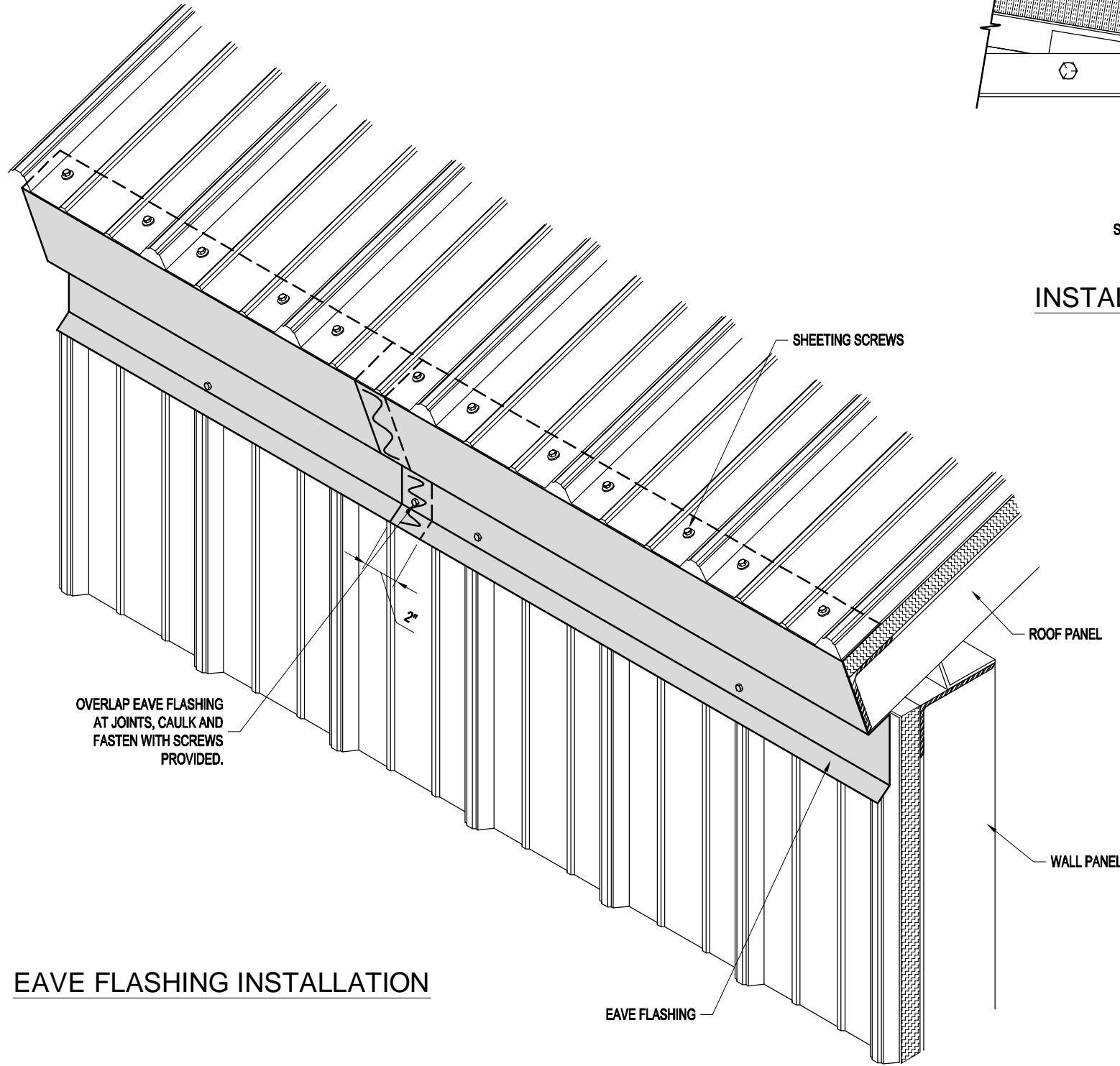
PAGE TITLE:  
**DOUBLE DOOR FLASHING  
INSTALLATION INSTRUCTIONS**  
**SHEET SS-7 OF SS-15**

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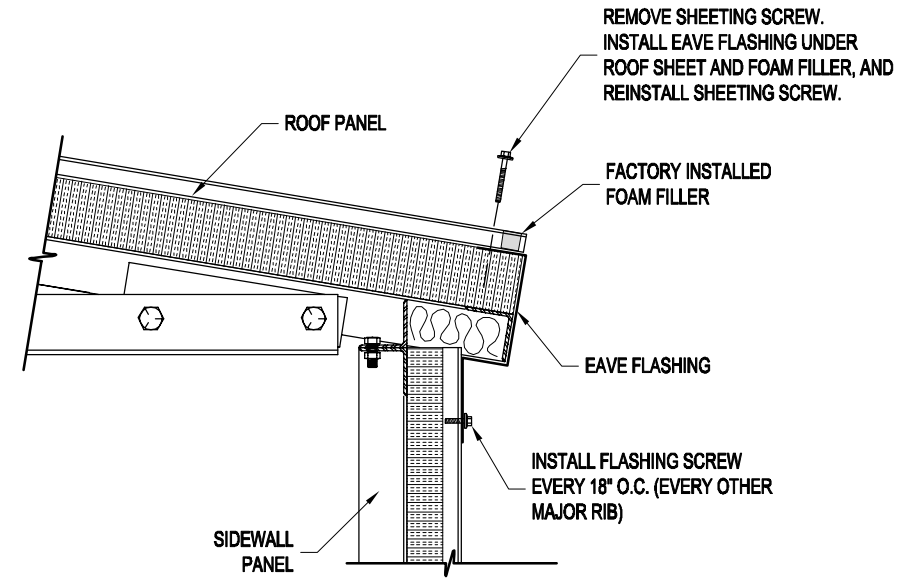
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EAVE FLASHING INSTALLATION



EAVE FLASHING INSTALLATION



INSTALLATION DETAIL



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PAGE TITLE:  
**EAVE FLASHING  
INSTALLATION ISOMETRIC**

SHEET SS-8 OF SS-15

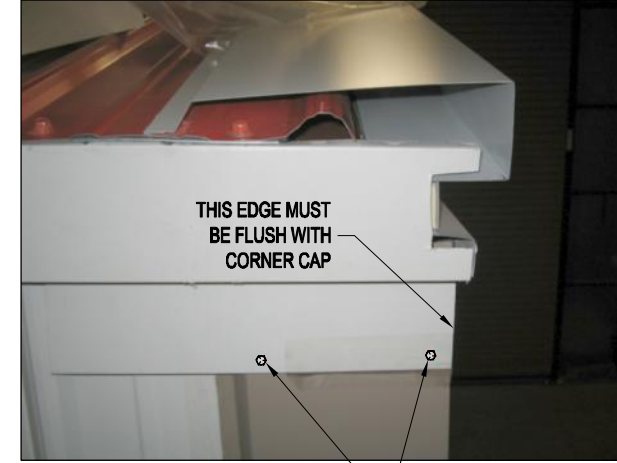
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**STEP #1**  
MARK AREA OF EAVE FLASHING THAT IS TO BE REMOVED

**NOTE TO ASSEMBLY CONTRACTOR**  
ALL BUILDING FLASHING MAY REQUIRE FIELD MODIFICATION. MODIFICATION TO BE BY OTHERS.



**STEP #2**  
INSTALL NOTCHED EAVE FLASHING USING SCREWS PROVIDED.  
NOTE: EAVE FLASHING EDGE MUST BE FLUSH WITH OUTSIDE OF VERTICAL CORNER CAP.

**END CLOSURE CAP**



**STEP #3**  
AFTER VERTICAL CORNER CAP & EAVE FLASHING HAS BEEN INSTALLED, INSTALL THE END CLOSURE CAP.



**STEP #4**  
CAULK AROUND THE END CLOSURE CAP AS NECESSARY & INSTALL.  
NOTE: CLOSURE CAP GOES UNDER RAKE FLASHING & OVER EAVE FLASHING.



**STEP #5**  
MAKE SURE END CLOSURE CAP HAS BEEN INSTALLED CORRECTLY BEFORE ATTACHING WITH SCREWS.



**IMPORTANT**  
THIS JOINT NEEDS TO BE CAULKED WELL TO PREVENT WATER FROM ENTERING THE BUILDING.



**STEP #6**  
USING SCREWS PROVIDED ATTACH END CLOSURE CAP TO GABLE & EAVE FLASHING.



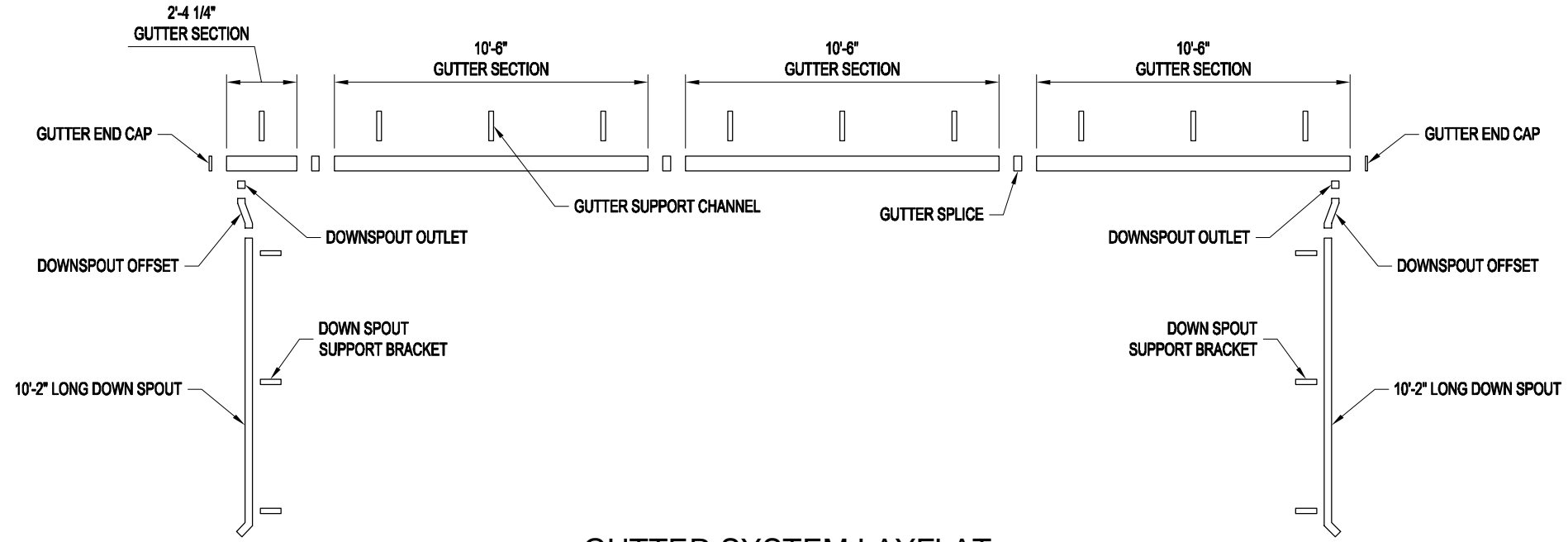
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PAGE TITLE:  
**EAVE END CLOSURE CAP  
INSTALLATION INSTRUCTIONS**  
**SHEET SS-9 OF SS-15**

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**IMPORTANT NOTE:**  
SEE "GUTTER & DOWN SPOUT INSTALLATION"  
PAGES FOR ANY INSTALLATION QUESTIONS.



**GUTTER SYSTEM LAYFLAT**  
(SAME FOR OTHER SIDE)



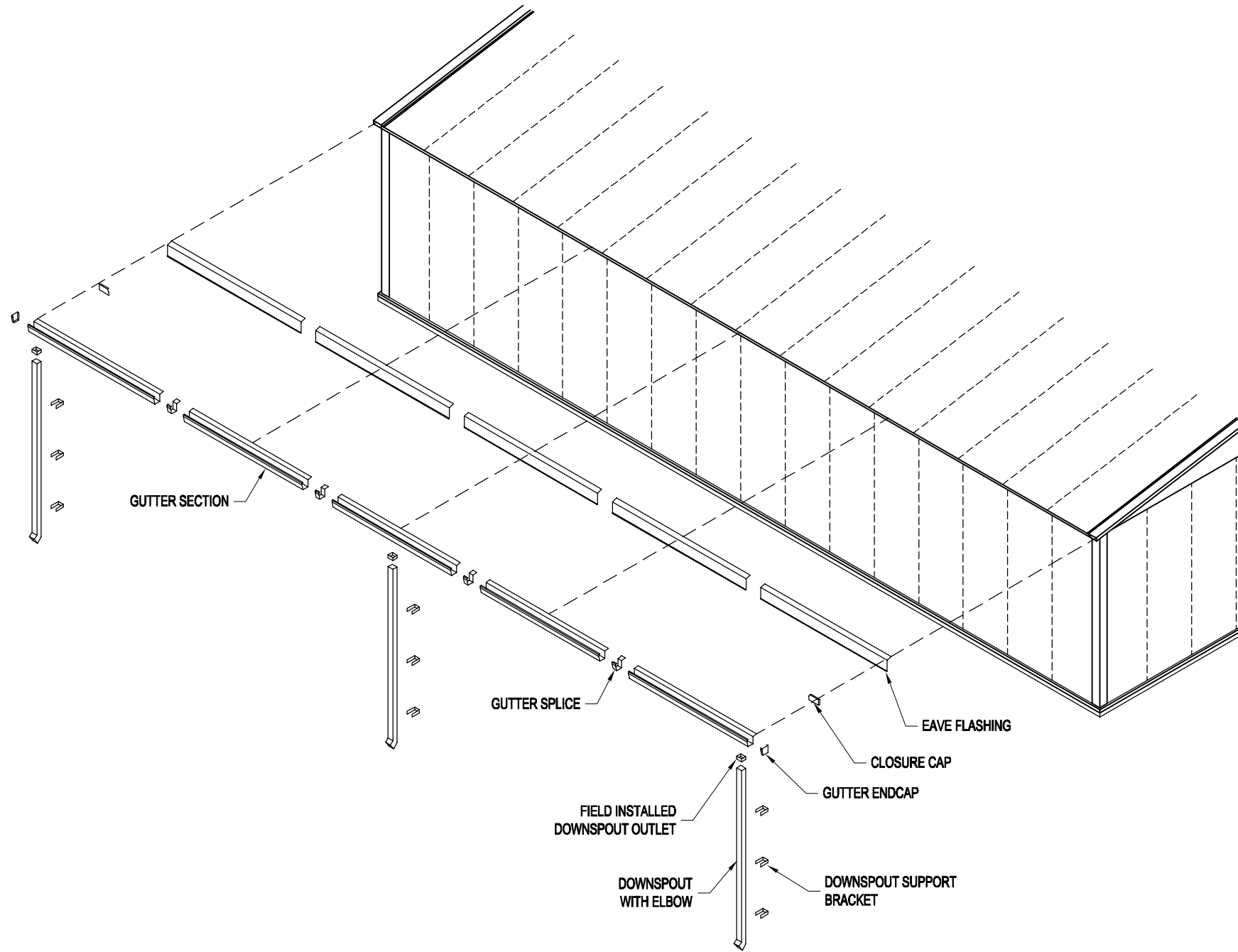
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PAGE TITLE:  
**GUTTER & DOWNSPOUT LAYFLAT**  
**SHEET SS-10 OF SS-15**

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**TYPICAL GUTTER SYSTEM**  
EXPLODED VIEW

## GUTTER SYSTEM AND EAVE FLASHING INSTALLATION INSTRUCTIONS

### IMPORTANT NOTES:

1. REFER TO GUTTER SYSTEM LAYFLAT PAGE FOR LOCATIONS OF EACH COMPONENT.
2. GUTTERS TO BE INSTALLED AT SAME TIME AS EAVE FLASHING & END CLOSURE CAPS.
3. CAULK AROUND ALL END CAPS AND BETWEEN EACH JOINT WITH SUPPLIED CAULKING.
4. SOME FIELD CUTTING OF COMPONENTS MAY BE NECESSARY TO ENSURE PROPER FIT.
5. IN COLD CLIMATES WHERE ICE AND SNOW BUILD UP IS A PROBLEM, KELLY RECOMMENDS HEAT TRACE TO PREVENT ICE BUILD UP IN THE GUTTERS AND SNOW GUARDS / BLOCKS TO PREVENT SNOW FROM SLIDING OFF THE ROOF AND DAMAGING THE GUTTERS. THIS MATERIAL, IF REQUIRED, IS TO BE SUPPLIED AND INSTALLED BY OTHERS.

### GUTTER & DOWN SPOUT INSTALLATION PROCEDURE

1. LAY OUT GUTTER SYSTEM MATERIAL AS SHOWN ON THE GUTTER SYSTEM LAYFLAT PAGE (SEE INDEX FOR PAGE #)
2. INSTALL GUTTER SECTIONS & EAVE FLASHING STARTING AT ONE END OF BUILDING. BE SURE TO INSTALL CLOSURE CAPS AT EACH END OF THE BUILDING BEHIND THE GUTTER SECTION. (SEE FLASHING INSTALLATION DETAILS)
3. TO INSTALL GUTTER SECTIONS & EAVE FLASHING; REMOVE FACTORY INSTALLED SCREWS AT THE END OF THE ROOF SHEETS. SLIDE EAVE FLASHING AND GUTTERS UNDER THE ROOF SHEET AND FOAM FILLER. REINSTALL SCREWS THROUGH ROOF SHEET, GUTTER, EAVE FLASHING AND INTO FRAME. BUTT THE ENDS OF THE GUTTER SECTIONS TOGETHER AS SHOWN ON THE "GUTTER INSTALLATION DETAILS PAGE".
4. CONNECT GUTTER SECTIONS USING THE SUPPLIED GUTTER SPLICES. INSTALL GUTTER END CAPS AND DOWNSPOUT OUTLETS IN THE CORRECT LOCATIONS. USE CAULKING AND SUPPLIED RIVETS TO SECURE. (THESE COMPONENTS CAN BE INSTALLED AFTER ALL GUTTER SECTIONS ARE IN PLACE OR WHILE THEY ARE BEING INSTALLED.)
5. AFTER ALL GUTTER SECTIONS ARE INSTALLED, BEGIN FASTENING GUTTER SUPPORT CHANNELS EVERY 3'-0" ON CENTER AT ROOF OVERLAP JOINTS. THESE CHANNELS SHOULD BE 1'-0" LONG.
6. INSTALL DOWN SPOUTS USING SUPPLIED DOWN SPOUT BRACKETS. USE SUPPLIED TEK SCREWS AND RIVETS TO FASTEN.



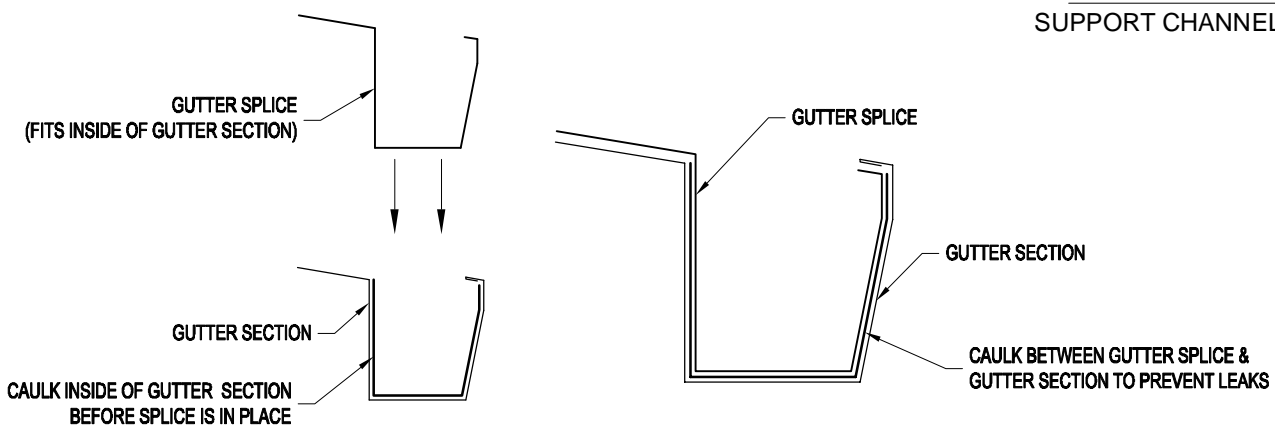
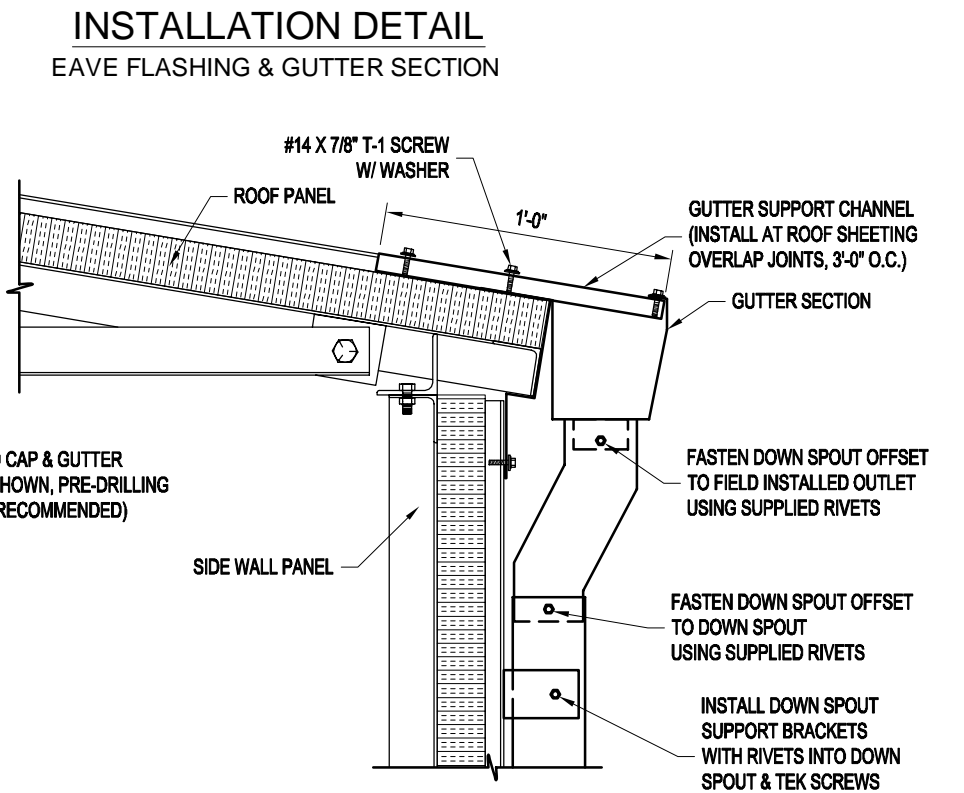
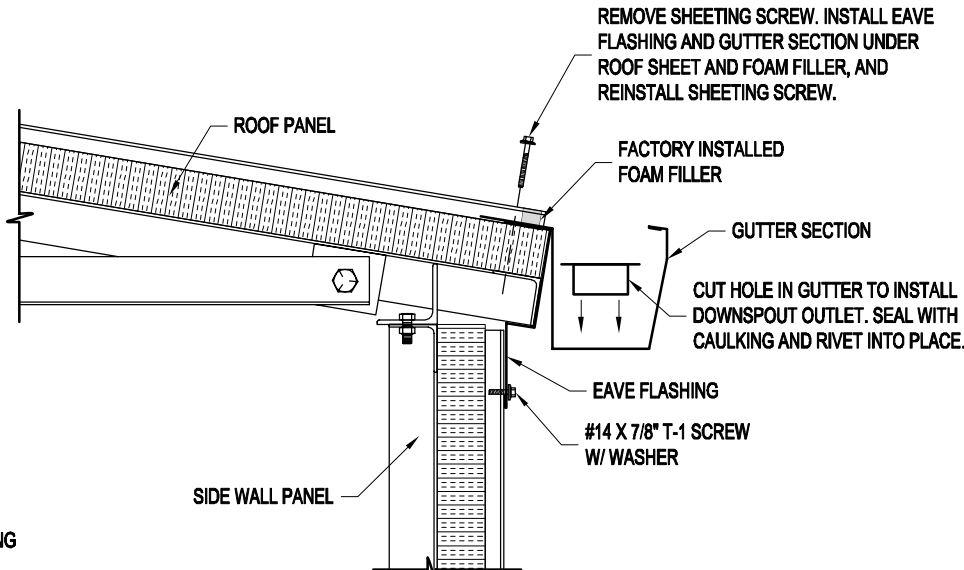
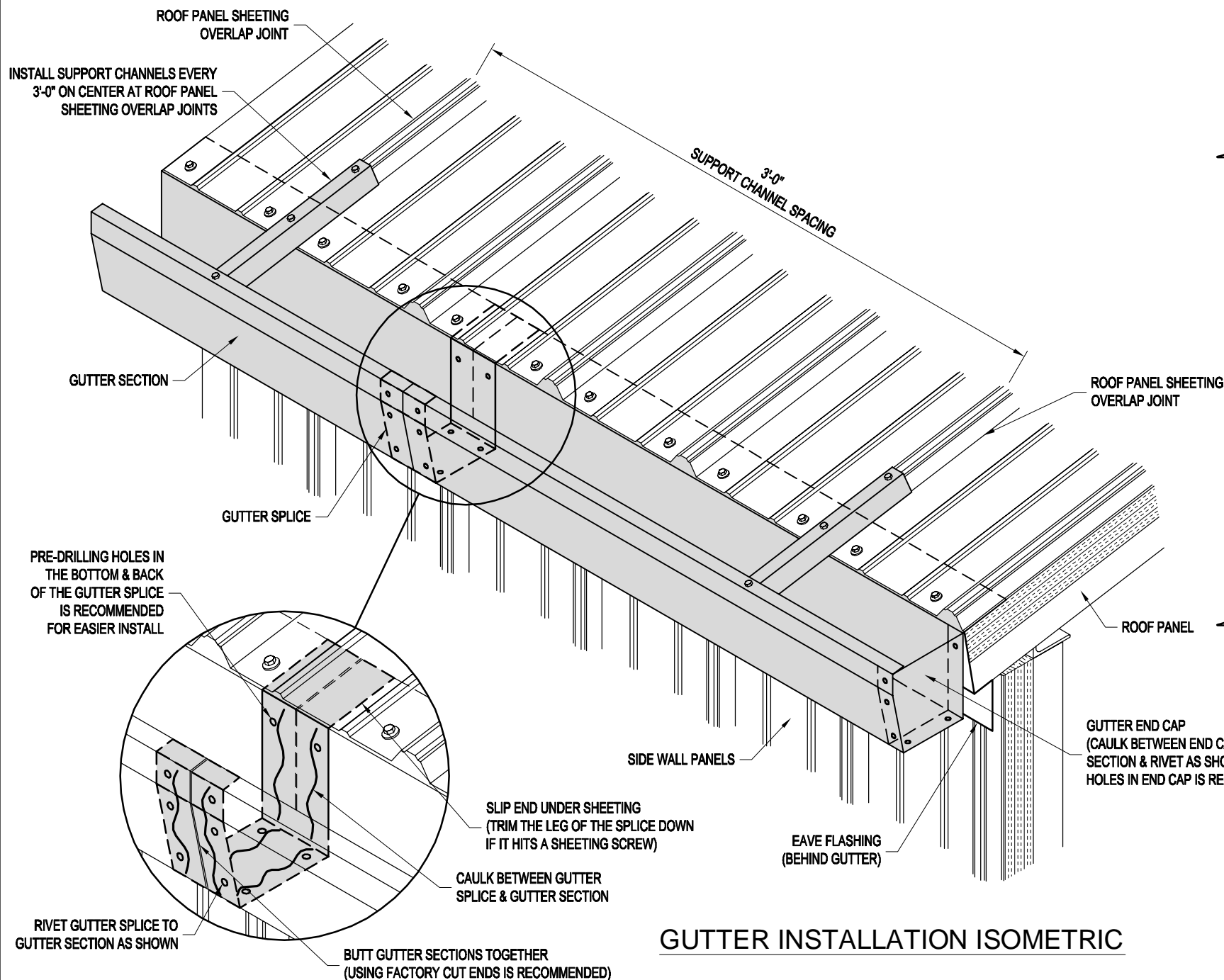
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PAGE TITLE:  
**GUTTER & DOWNSPOUT  
INSTALLATION INSTRUCTIONS**

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**GUTTER & DOWNSPOUT  
INSTALLATION DETAILS**

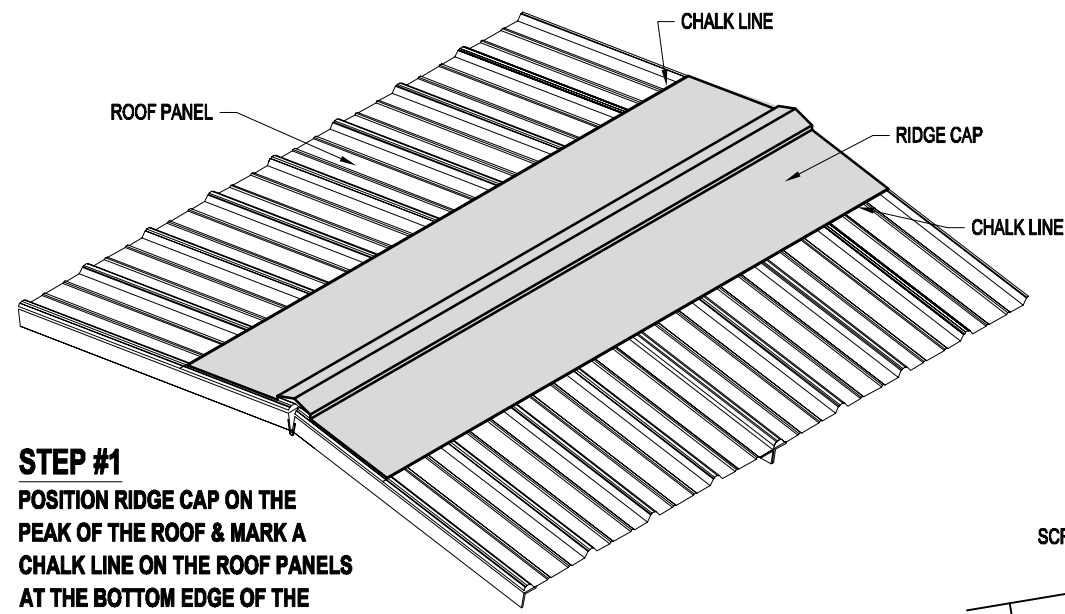
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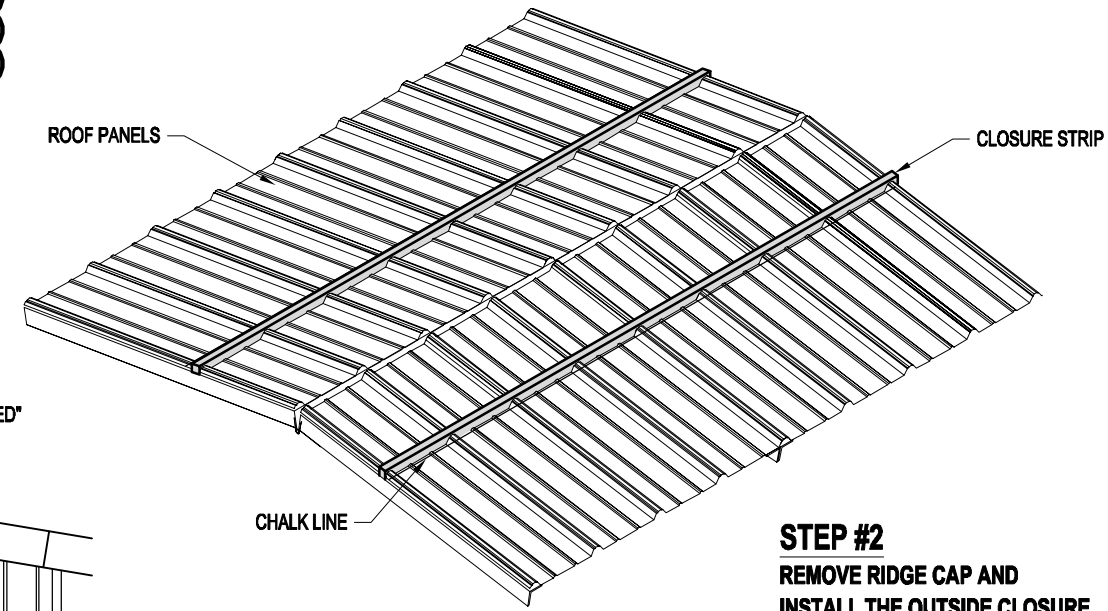
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PAGE TITLE: <b>GUTTER &amp; DOWNSPOUT INSTALLATION DETAILS</b>		BUYER:
DRAWN BY: APC	DATE: 2/21/14	K.K. ORDER NUMBER:
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RIDGE CAP INSTALLATION

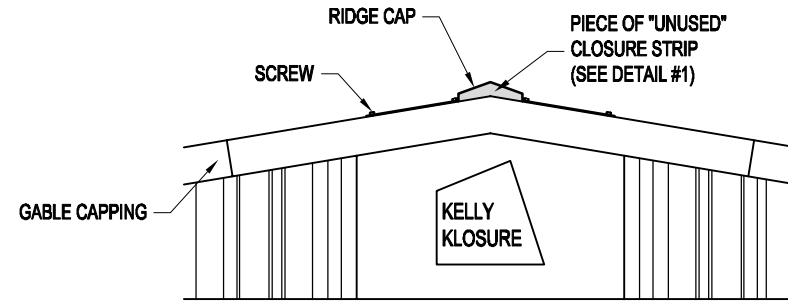
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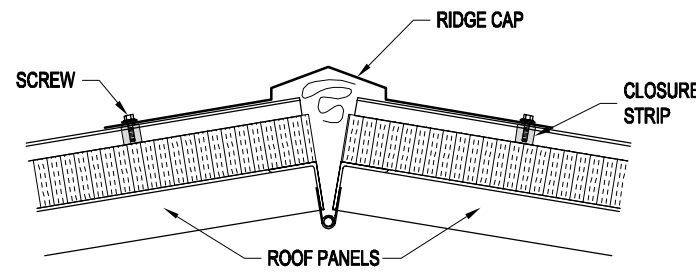
**STEP #1**  
POSITION RIDGE CAP ON THE PEAK OF THE ROOF & MARK A CHALK LINE ON THE ROOF PANELS AT THE BOTTOM EDGE OF THE RIDGE CAP.



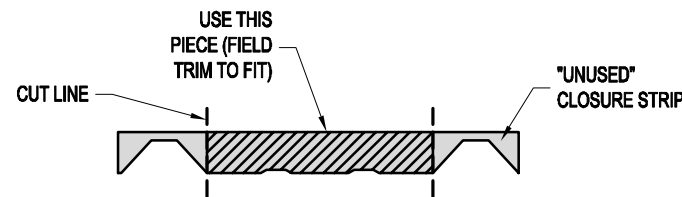
**STEP #2**  
REMOVE RIDGE CAP AND INSTALL THE OUTSIDE CLOSURE STRIPS ABOUT 1" ABOVE THE CHALK LINE WITH THE ADHESIVE SIDE DOWN ON THE ROOF SHEETING.



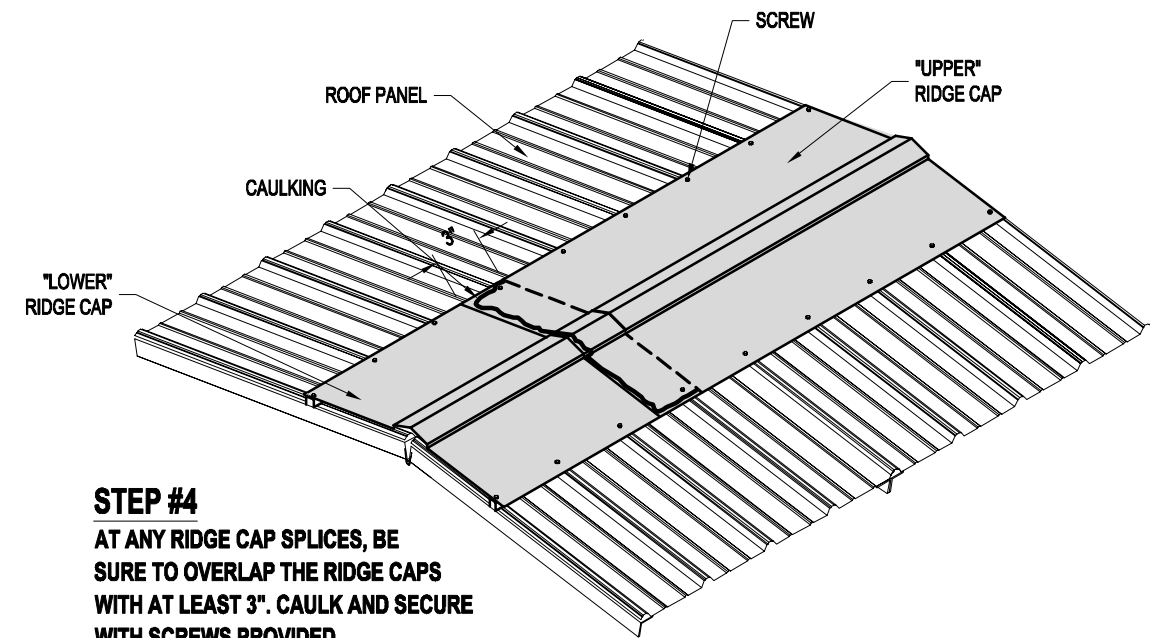
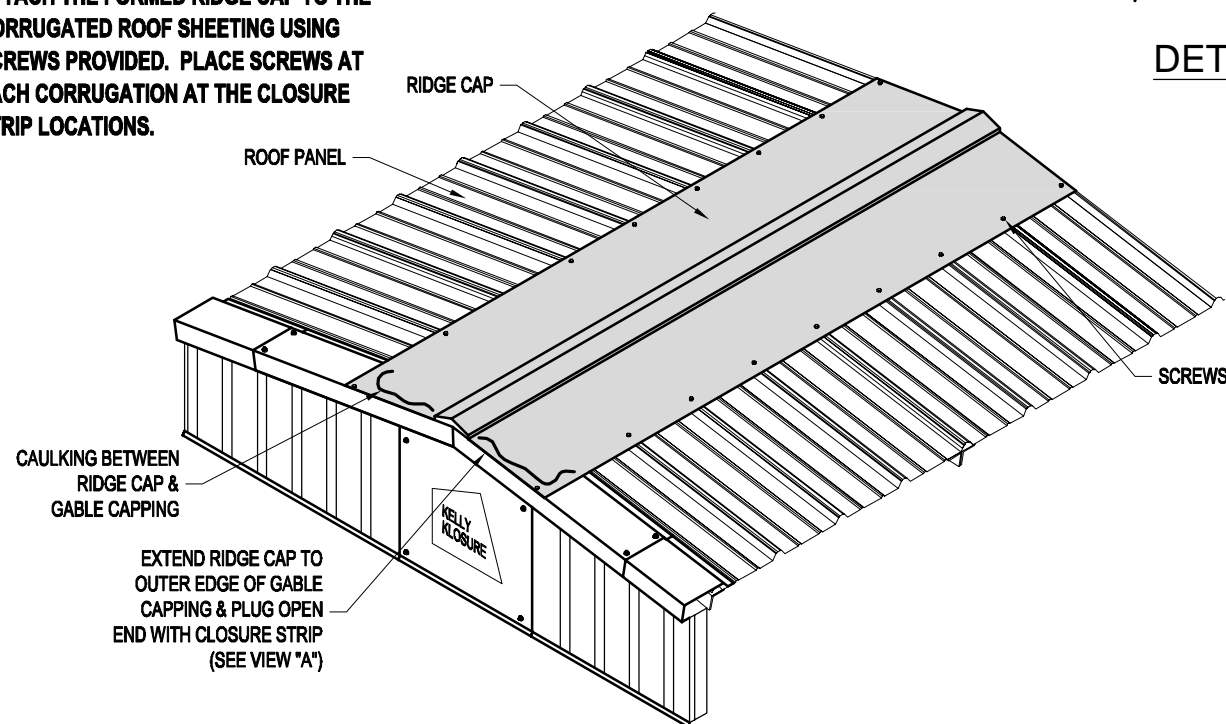
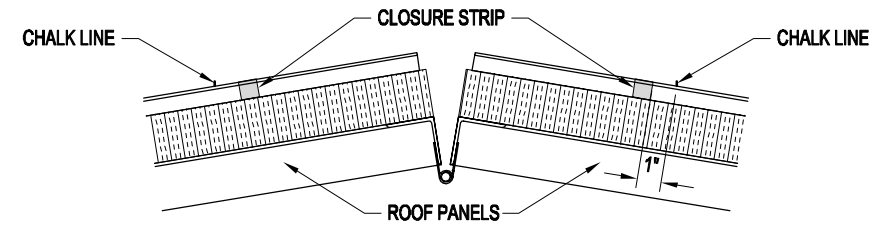
VIEW "A"



**STEP #3**  
ATTACH THE FORMED RIDGE CAP TO THE CORRUGATED ROOF SHEETING USING SCREWS PROVIDED. PLACE SCREWS AT EACH CORRUGATION AT THE CLOSURE STRIP LOCATIONS.



DETAIL #1



**STEP #4**  
AT ANY RIDGE CAP SPLICES, BE SURE TO OVERLAP THE RIDGE CAPS WITH AT LEAST 3". CAULK AND SECURE WITH SCREWS PROVIDED.



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PAGE TITLE:  
RIDGE CAP  
INSTALLATION INSTRUCTIONS  
SHEET SS-13 OF SS-15

PROJECT TITLE:  
SAMPLE ASSEMBLY DRAWINGS

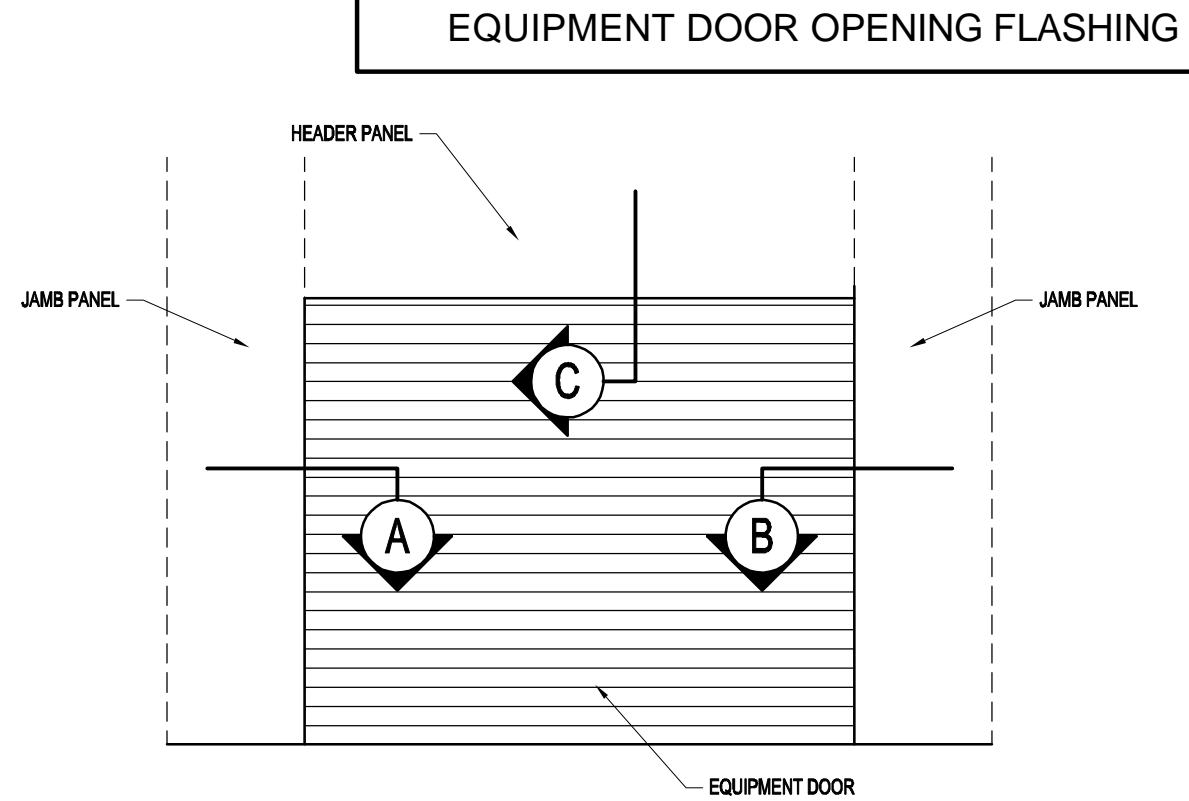
DRAWN BY: APC  
DATE: 2/21/14  
APPROVED BY:  
REVISION:  
DATE:  
SCALE: NO SCALE  
K.K. QUOTE NUMBER:

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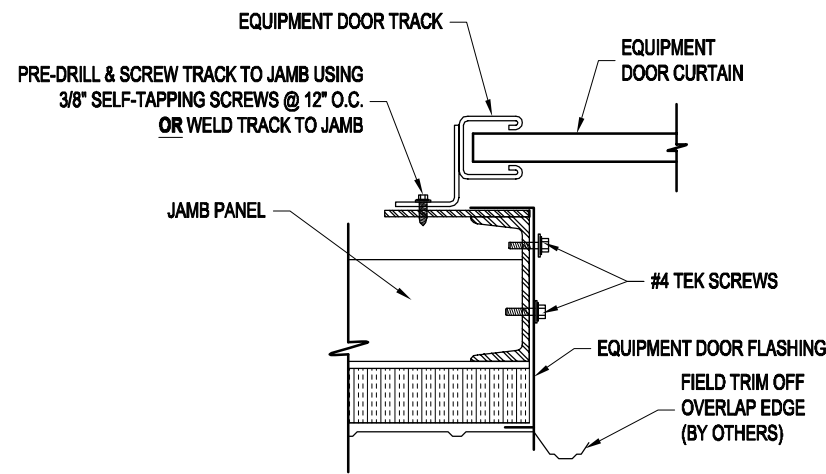
BUYER:  
K.K. ORDER NUMBER:  
BUYER P.O. NUMBER:

**IMPORTANT NOTE:**  
**OVERHEAD DOORS ARE SUPPLIED ONLY!**  
**INSTALLATION & SERVICE IS BY OTHERS!**  
 (INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)

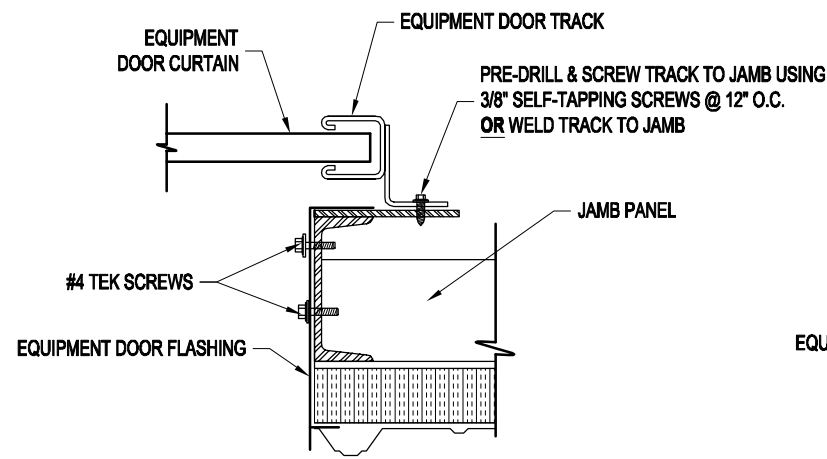
**INSTALLATION NOTES:**  
 1. INSTALL EQUIPMENT DOOR TRIM BEFORE INSTALLING OVERHEAD DOOR.  
 2. ALL WEATHER-STRIPPING AND BRUSHES TO BE INSTALLED PER DOOR MANUFACTURERS INSTRUCTIONS.



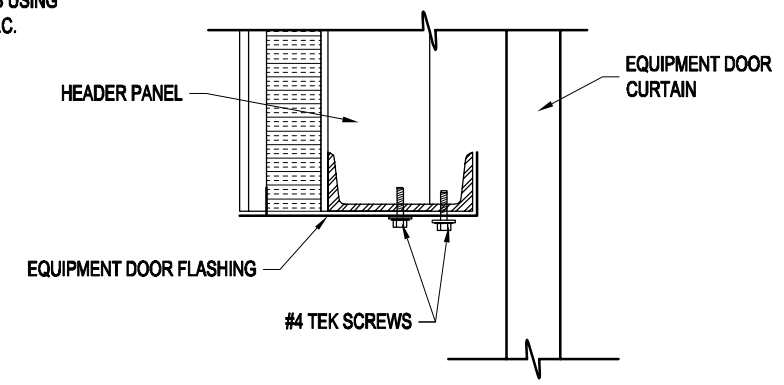
**EQUIPMENT DOOR ELEVATION**



**A** SECTION AT LEFT JAMB PANEL



**B** SECTION AT RIGHT JAMB PANEL



**C** TYPICAL SECTION AT HEADER PANEL



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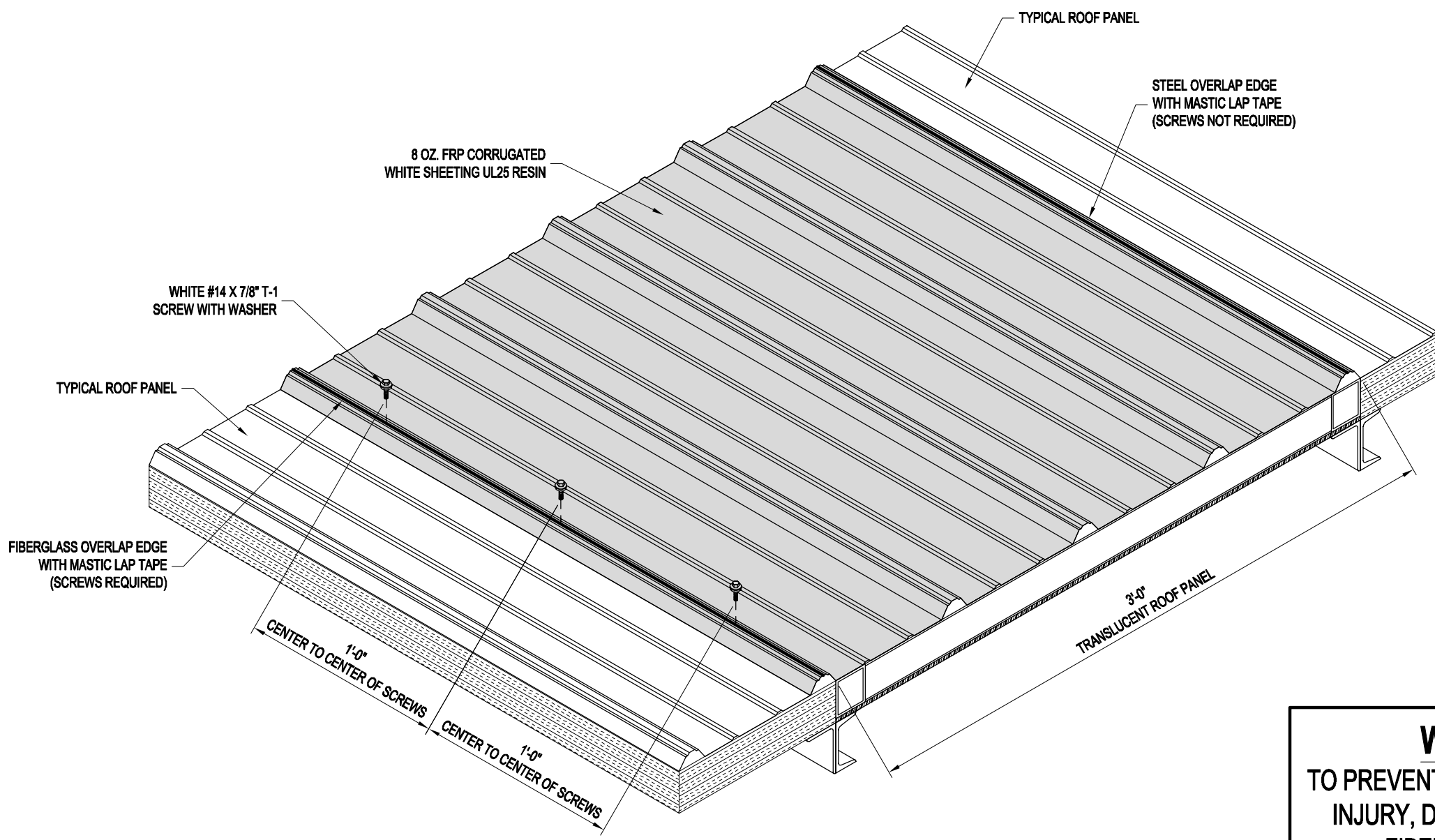
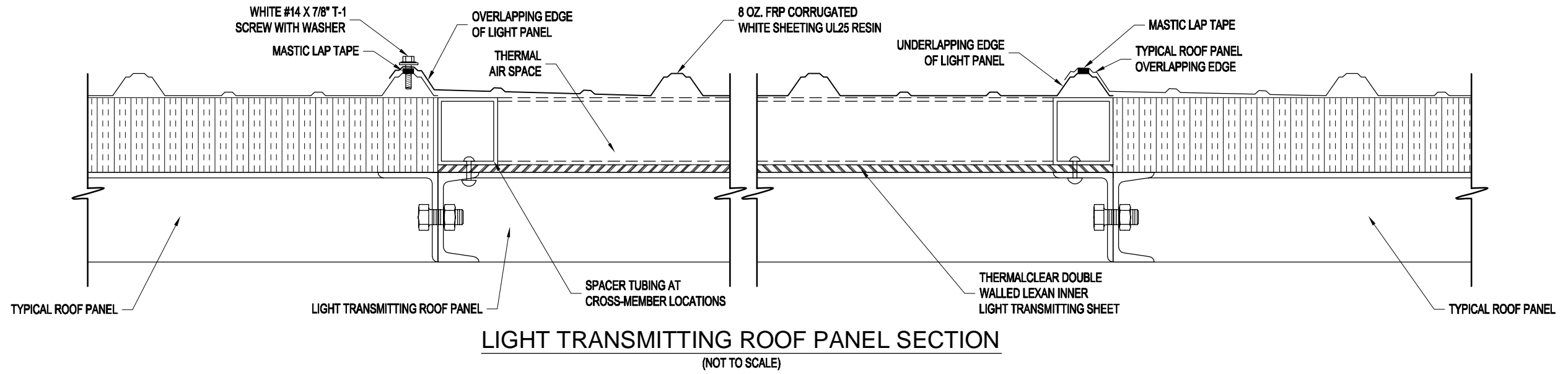
PAGE TITLE:  
**EQUIPMENT DOOR FLASHING  
 INSTALLATION INSTRUCTIONS**

SHEET SS-14 OF SS-15

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**WARNING!**  
TO PREVENT DAMAGE & PERSONAL INJURY, DO NOT STEP ON THE FIBERGLASS PANEL!



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PAGE TITLE:  
**LIGHT TRANSMITTING ROOF PANEL  
INSTALLATION INSTRUCTIONS**

SHEET SS-15 OF SS-15

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