

TRUSSED BUILDING ASSEMBLY SEQUENCE

IMPORTANT NOTE:
1/2" X 1 1/2" GR. 5 BOLT W/ NUT & WASHERS USED
FOR SMALL LIFTING ANGLE TO PANEL CONNECTION.



BOLT THE KELLY SUPPLIED LIFTING ANGLE TO THE PANEL TO
LIFT OUT OF THE RACK AND MOVE TO THE STAGING AREA.



BEGIN BUILDING THE FIRST END WALL ON THE GROUND WITH
THE EXTERIOR SHEETING DOWN. IT'S BEST TO BUILD THIS
SECTION ON WOOD TO PREVENT SHEETING DAMAGE.

IMPORTANT NOTE:
1/2" X 1 1/2" GR. 5 BOLT W/ NUT & WASHERS USED
FOR SMALL LIFTING ANGLE TO PANEL CONNECTION.



MAKE SURE THE LIFTING ANGLE IS CENTERED ON THE PANEL.



CONNECT THE FIRST ROOF & WALL PANELS TO THE CORNER & GABLE
ERECTION ANGLES. ATTACH LARGE LIFTING ANGLES WITH 5/8" BOLTS & NUTS.
NOTE: PANEL LAPS SHOULD BE DOWN TOWARD THE GROUND.



POSITION RACKS OF PANELS AROUND WORKING AREA SO
PANELS CAN BE EASILY AVAILABLE.



HEAVY PANELS OR PANELS WITH UNEVEN WEIGHT MAY
REQUIRE TWO (2) PICKING POINTS.



BEFORE LIFTING THE END WALL, TEMPORARILY ATTACH THE
FIRST TRUSS FOR BRACING DURING LIFT, SNAP A CHALK LINE
ON THE BUILDING SLAB, & TEMPORARILY ATTACH TIPPING FEET.

OPTIONALLY ATTACH ANOTHER 3'-0" OF SIDE WALL
& ROOF SO THE TRUSS WILL NOT NEED TO BE REMOVED
BEFORE ADDING MORE ROOF SECTIONS. NOTE: THIS
OPTION WILL INCREASE THE WEIGHT OF THE PICK.

ALL OSHA AND SITE SPECIFIC RULES & REGULATIONS SHALL SUPERCEDE THE
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Mfr. by Kelly Group, Inc.
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ASSEMBLY SEQUENCE

SHEET AS-1 OF AS-5

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BEGIN LIFTING END WALL SLOWLY & SAFELY.



REMOVE TIPPING FEET BEFORE SETTING INTO PLACE.



CHAINFALL RIGGING

OPTIONALLY USE CHAINFALL RIGGING FOR BETTER CONTROL DURING THE END WALL LIFT.



LINE UP THE INSIDE OF THE PANEL WITH THE CHALK LINE, SQUARE UP THE CORNERS, & INSTALL THE CONCRETE ANCHORS. SEE ANCHORING DETAILS FOR ANCHOR HOLE LOCATIONS.



COMPLETED END WALL, SET & READY FOR WALLS & ROOF SECTIONS.

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SUB-ASSEMBLE TWO (2) SIDE WALL SECTIONS (ONE EACH SIDE) ON THE GROUND AND LIFT INTO PLACE. DO THIS IN 12'-0" SECTIONS.



INSTALL THE EAVE ANGLES (4 TOTAL) & TRUSS & WEB MEMBERS TO THE ROOF SECTION.



BOLT & ANCHOR BOTH SECTIONS INTO PLACE.



RIG TO THE FACTORY SUPPLIED PICKING FIXTURE IN THE RIDGE ANGLES & BEGIN TO ROLL THE ROOF SECTION OVER.



BUILD A 6'-0" ROOF SECTION ON ITS SIDE.



SLOWLY & SAFELY ROLL THE ROOF SECTION UP.



SUB-ASSEMBLED 6'-0" ROOF SECTION READY TO BE LIFTED INTO PLACE.

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NEXT, INSTALL THE INTERMEDIATE TRUSS & WEB MEMBERS.



WHEN LIFTING ANY SECTION, A TAG LINE SHOULD BE USED.



CRANE ROOF SECTIONS SLOWLY TOWARD THE BUILDING.



CONTINUE SETTING WALL SECTIONS & ROOF SECTIONS THROUGHOUT THE FULL LENGTH OF THE BUILDING.



MAKE SURE THE ROOF SHEETING HAS OVERLAPPED THE ALREADY ASSEMBLED ROOF & BEGIN BOLTING AT THE EAVE.



MAKE SURE THE OVERLAPPING EDGE IS TOWARDS THE ALREADY ASSEMBLED BUILDING SECTION.



CONTINUE TO INSTALL THE INTERMEDIATE TRUSS WORK AFTER EVERY ROOF SECTION IS SET. AFTER ALL TRUSSES ARE IN PLACE, INSTALL THE BRIDGING ANGLES.



CONNECT THE OTHER EAVE & WORK YOUR WAY UP TO THE RIDGE.



WORKERS SHOULD BE READY TO RECEIVE THE ROOF SECTION & BEGIN ALIGNING HOLES.

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PAGE TITLE:
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ASSEMBLY SEQUENCE
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THE LAST END WALL WILL BE DONE IN HALF SECTIONS.



INSTALL ALL FLASHING & EQUIPMENT DOORS.

IMPORTANT NOTE:
OVERHEAD DOORS ARE SUPPLIED ONLY!
INSTALLATION & SERVICE IS BY OTHERS!
(INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)



FINISHED KELLY KLOSURE TRUSSED BUILDING.
(NOTE: THIS BUILDING WAS CUSTOM DESIGNED FOR BRIDGE CRANE)

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