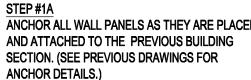
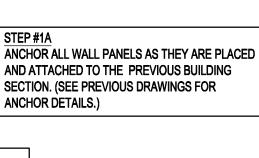


STEP #1 **USING THE CORNER ERECTION ANGLE** AND TWO WALL PANELS, FORM & ERECT THE FIRST CORNER OF THE BUILDING.







STEP #2 **CONTINUE ATTACHING ENDWALL PANELS** TO THE FIRST CORNER SECTION UNTIL OPPOSITE CORNER IS ATTACHED. (ANCHORING WALL PANELS AS THEY ARE ATTACHED.)

STEP#4



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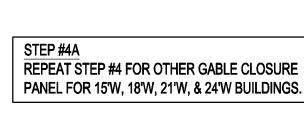
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STEP #3 ATTACH OPPOSITE CORNER WALL PANEL AND ANCHOR IT DOWN.



ATTACH THE GABLE CLOSURE PANEL TO THE TOP OF THE END WALL PANELS. (NOTE: 6'W, 9'W, & 12'W BUILDINGS ARE PROVIDED WITH ONE-PIECE GABLE CLOSURE PANELS & 15'W, 18'W, 21'W, & 24'W BUILDINGS ARE PROVIDED WITH TWO-PIECE GABLE **CLOSURE PANELS.)**





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STEP #5

UNFOLD A ROOF PANEL AND LAY ON THE GROUND WITH THE SHEETING FACING UP. (NOTE: LAYING ROOF PANELS WITH THE SHEETING FACING DOWN MAY DAMAGE THE SHEETING.)



ASSEMBLED END WALL SECTION WITH THE SHEETING OVERLAP FACING TOW-ARDS THE GABLE END CLOSURE PANEL



STEP #6A

AFTER ROOF PANEL HAS BEEN ATTACHED TO THE END WALL SECTION, PROP THE THE ROOF PANEL UP AT THE RIDGE AS SHOWN. (NOTE: THE PROP USED, IS TO BE PROVIDED BY OTHERS)



STEP #7

ATTACH 6' OF WALL PANELS TO BOTH SIDES OF THE PREVIOUS BUILDING SECTION.



STEP#8

REPEAT STEPS #5 & #6 TO ATTACH A ROOF PANEL TO THE PREVIOUS BUILDING SECTION. AFTER THE ROOF PANEL HAS BEEN ATTACHED, INSTALL THE TRUSS & WEB WORK TO THE FIRST ROOF PANEL TO ROOF PANEL JOINT. (SEE PREVIOUS DRAWINGS FOR TRUSS DETAILS.)





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STEP #9 CONTINUE INSTALLING SIDEWALL & ROOF PANELS FOR THE REMAINING LENGTH OF THE BUILDING.

STEP #10

START ATTACHING THE FINAL END WALL PANELS (RIGHT TO LEFT) TO THE PREVIOUS SECTION OF BUILDING. CONTINUE ATTACHING WALL PANELS UNTIL ENTIRE END WALL HAS BEEN ATTACHED.



STEP #11

AFTER END WALL HAS BEEN ATTACHED, ATTACH THE GABLE CLOSURE PANELS TO THE PREVIOUS SECTION OF BUILDING. (NOTE: YOU WILL NEED PEOPLE ON THE OUTSIDE OF THE BUILDING LIFTING OR GUIDING THE PANELS INTO PLACE AND PEOPLE ON THE INSIDE ATTACHING THE PANELS TO THE BUILDING.



STEP #12

ATTACH CORNER BRACE ANGLE TO ALL CORNERS. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

FOR 15'W, 18'W, 21'W, & 24'W BUILDINGS, ATTACH THE GABLE END BRACE ANGLE TO THE BUILDING. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

INSTALL ALL BRIDGING RODS AFTER BUILDING HAS BEEN COMPLETED. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

ATTACH ALL FLASHING AND ANY MISCELLANEOUS EQUIPMENT TO THE BUILDING USING PREVIOUS SUPPLEMENT PAGES.

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