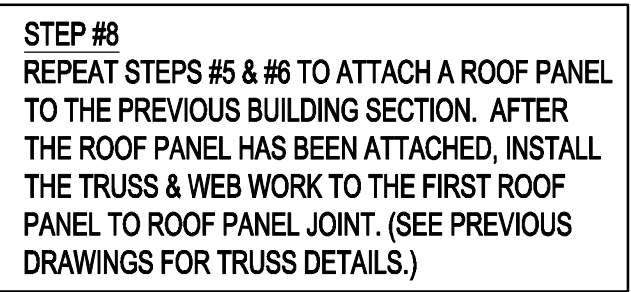
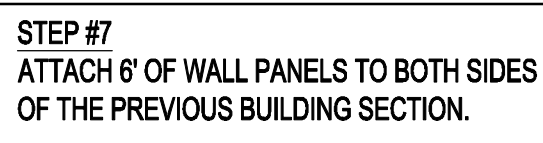
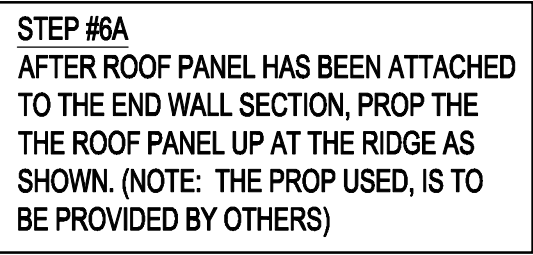
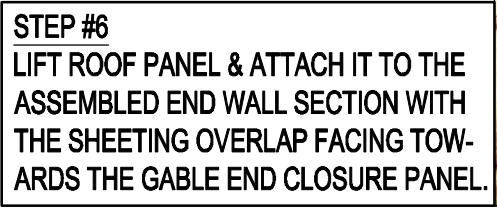
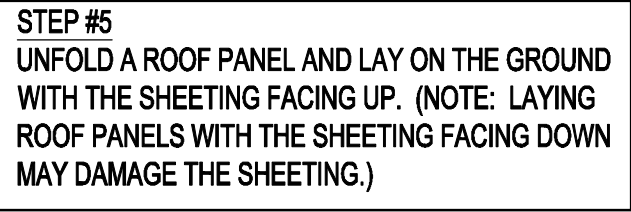


ALL OSHA AND SITE SPECIFIC RULES & REGULATIONS SHALL SUPERCEDE THE ASSEMBLY SUGGESTIONS DETAILED ON THESE PAGES. ALWAYS USE SAFE CONSTRUCTION PRACTICES & PROCEDURES.



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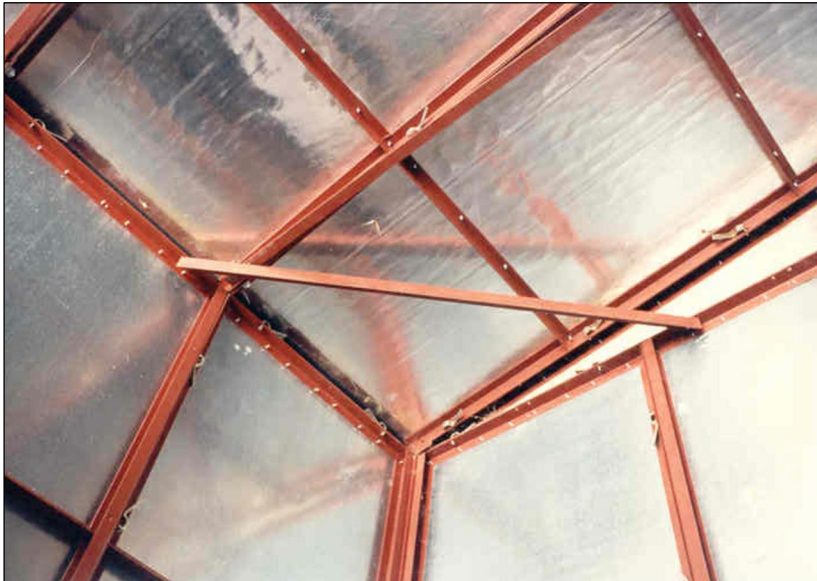
STEP #9
CONTINUE INSTALLING SIDEWALL & ROOF PANELS FOR THE REMAINING LENGTH OF THE BUILDING.



STEP #10
START ATTACHING THE FINAL END WALL PANELS (RIGHT TO LEFT) TO THE PREVIOUS SECTION OF BUILDING. CONTINUE ATTACHING WALL PANELS UNTIL ENTIRE END WALL HAS BEEN ATTACHED.



STEP #11
AFTER END WALL HAS BEEN ATTACHED, ATTACH THE GABLE CLOSURE PANELS TO THE PREVIOUS SECTION OF BUILDING. (NOTE: YOU WILL NEED PEOPLE ON THE OUTSIDE OF THE BUILDING LIFTING OR GUIDING THE PANELS INTO PLACE AND PEOPLE ON THE INSIDE ATTACHING THE PANELS TO THE BUILDING.)



STEP #12
ATTACH CORNER BRACE ANGLE TO ALL CORNERS. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

FOR 15'W, 18'W, 21'W, & 24'W BUILDINGS, ATTACH THE GABLE END BRACE ANGLE TO THE BUILDING. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

INSTALL ALL BRIDGING RODS AFTER BUILDING HAS BEEN COMPLETED. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

ATTACH ALL FLASHING AND ANY MISCELLANEOUS EQUIPMENT TO THE BUILDING USING PREVIOUS SUPPLEMENT PAGES.

ALL OSHA AND SITE SPECIFIC RULES & REGULATIONS SHALL SUPERCEDE THE ASSEMBLY SUGGESTIONS DETAILED ON THESE PAGES. ALWAYS USE SAFE CONSTRUCTION PRACTICES & PROCEDURES.

PROJECT TITLE:

ASSEMBLY SEQUENCE

DATE:

1/29/14

APPROVED BY:

DATE:

REVISION:

DATE:

SCALE:

NO SCALE

K.K. QUOTE NUMBER:

BUYER:

K.K. ORDER NUMBER:

BUYER P.O. NUMBER:

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PROPRIETARY INFORMATION

ASSEMBLY SEQUENCE

SHEET AS-3 OF AS-3

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